*Coalescing Elements Patent-Pending

Applications











Features and Benefits

- Designed with integrated particulate removal pre-filtration for maximum coalescing filter element life in the downstream housing
- Sized for higher flows or highly contaminated fluid applications
- Routine element change is only needed on pre-filter (the particulate filter) which saves time and money
- Patent-pending, three-phase, particulate and fuel/water separation media technology
- A revolutionary element designed for the highest single-pass water and particulate removal efficiencies in today's ultra-low sulfur diesel (ULSD) fluids
- Protects expensive Tier 3 and Tier 4 engine components against failures caused by particulate and water transferred from the bulk fuel tank to the vehicle
- Allows users to achieve or exceed the particulate and water removal specifications of the injection system OEMs
- Previously acceptable industry standard products no longer provide the high-efficiency separation needed in today's
- In applications >32°F (0°C) complete automation is achievable with a water in fuel sensor fail-safe auto-drain feature using a remote 5 gallon (18L) or 20 gallon (75L) sump with alarm and auto shutdown
- Schroeder Anti-Static Pleat Media (ASP®) is standard for all coalescing elements



Model no. of filter in photograph is: BDS239QPMLZ3VVM

Markets



INDUSTRIAL

GENERATION



MOBILE VEHICLES



COMMON RAIL INJECTOR SYSTEMS



MARINE



FLEET



MINING **TECHNOLOGY**



RAILROAD



AGRICULTURE



FILTRATION

70-140 gpm 248-530 L/min BDF

100 psi 7 bar

BDS2

Housing Specifications

Flow Rating: Up to 140 gpm (530 L/min) for ULSD15

Inlet/Outlet Connection: -32 (ORB) SAE J1926 Drain Connection Upper: 1/4" NPT Ball Valve Drain Connection Lower: 1/4" NPT Ball Valve

Max. Operating Pressure: 100 psi (7 bar)

Min. Yield Pressure: 400 psi (27.6 bar) without sight gauge

Contact factory for yield pressure rating with sight gauge

Rated Fatigue Pressure: Contact Factory

Temperature range: -20°F to 165°F (-29°C to 74°C) sump heater option

32°F to 165°F (0°C to 74°C) standard or AWD option

Bypass Indication: Particulate Filter **Coalescing Filter**

(Lower indication options available) Particulate: 15 psi (1.03 bar) Coalescing: 25 psi (1.7 bar)

> Bypass Valve Cracking: Particulate Filter Coalescing Filter

> > Particulate: 20 psi (1.37 bar) Coalescing: 30 psi (2 bar)

> > > Element Bowl: Epoxy Paint w/ High-phos Electroless Nickel Plating

Materials of Construction: Particulate Filter **Coalescing Filter**

> Porting Base: Anodized Aluminum Porting Base: Anodized Aluminum

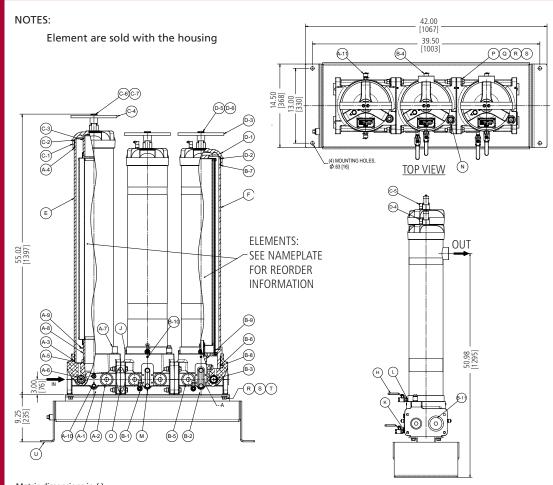
Element Bowl: Epoxy Paint w/ High-phos Electroless Nickel Plating

(Standard)

(Standard) Cap: Plated Steel Cap: Plated Steel

Weight: 596 Lbs. (270 kg)

Element Change Clearance: 33.8" (858 mm)



Dimensions shown are inches [millimeters] for general information and overall envelope size only. For complete dimensions please contact Schroeder Industries to request a certified print.



Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171

 Particulate Elements
 DHC
 $β_x$ (c) ≥ 200
 $β_x$ (c) ≥ 1000

 39QPMLZ1V
 1485 grams
 <4.0</td>
 4.2

 39QPMLZ3V
 1525 grams
 <4.0</td>
 4.8

Coalescing Element	Pressure Side Coalescing		
	Max Flow	Single Pass Water Removal Efficiency	
C396Z5V	70 gpm	≥ 99.5%	

Note

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Particulate Element

Flow Direction: Outside In

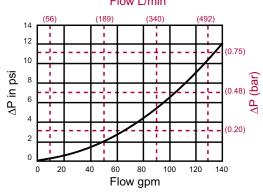
Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

Coalescing Element

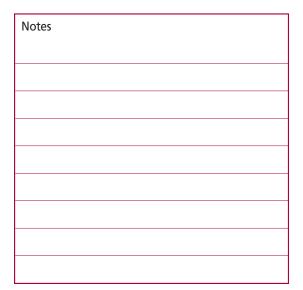
Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

 $\Delta P_{housing}$ BDS $\Delta P_{housing}$ for fluids with sp gr= 0.86



sp gr = specific gravity



 ΔP_{elemen}

 $\Delta P_{element}$ = flow x element ΔP factor x viscosity factor

El. ΔP factors @ 37 SUS (3 cSt).

C396Z5V = .17

39QPMLZ1V = .01

390PMLZ3V = .01

If working in units of bars & L/min, divide above factor by 54.9.

Viscosity factor: Divide viscosity by 37 SUS (3 cSt).

 $\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + \Delta P_{\text{element}}$

Exercise: Determine ΔP at 70 gpm (265 L/min) for BDS239QPMLZ3VVM

Solution:

 $\Delta P_{\text{housing}} = 3.0 \text{ psi} = [0.21 \text{ bar}]$

 $\Delta P_{\text{element (39QPML)}} = 70 \times 0.01 = 0.7 \text{ psi [.05 bar]}$

 $\Delta P_{\text{element (C396)}} = 70 \text{ x } 0.17 = 11.9 \text{ psi } [.82 \text{ bar}]$

 $\Delta P_{\text{total}} = 3.0 + 0.7 + 11.9 = 15.6 \text{ psi } [1.07 \text{ bar}]$

Element Particulate Performance Information BDA

Element GHPF
Coalescing
Performance GHCF
Information
Elements Sold QCF

with Housing

Highlighted product eligible for QuickDelivery BDS2

BDS3

Pressure
Drop
Information
Based on
Flow Rate
and
Viscosity

LVH-F

LVH-0

BDF

HDPL

BCC



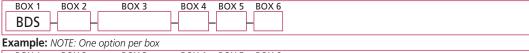
Model Number **Selection**

Element

Part Number Selection

> Highlighted product eligible for QuickDelivery

How to Build a Valid Model Number for a Schroeder BDS Housing Supplied with **Element:**



BOX 5 BOX 6 BOX 1 BOX 2 BOX 3 BOX 4 39QPMLZ3 VM = BDS239QPMLZ3VVM **BDS**

вох з BOX 1 BOX 2 BOX 4 Particulate Filter Micron Rating **Filter Series Housing Seal Material** 2 = 140 gpm $39QPMLZ1 = 1\mu m$ RDS V = Viton® 39QPMLZ3 = 3µm

> BOX 5 BOX 6

Dirt Alarm® **Sump Options** VM = Visual Pop-Up w/ Manual Reset Omit = None (standard) H = Sump Heater S = Sight Gauge AWD5 = Auto water drain 5 gal tank w/ failsafe AWD20 = Auto water drain 20 gal tank w/ failsafe C = Cla-Val® Flow Control Valve (2 " ANSI 150# flange)

NOTES:

Optional AWD for use only >32° F (0°C) Box 4. Viton® is a registered trademark of DuPont Dow Elastomers

Filtration Ratio per ISO 16889

Using APC calibrated per ISO 11171

Particulate Elements	DHC	β_{x} (c) ≥ 200	β_x (c) ≥ 1000
39QPMLZ1V	1485 grams	<4.0	4.2
39QPMLZ3V	1525 grams	<4.0	4.8

Coalescing Element **Pressure Side Coalescing** Max Flow Single Pass Water Removal Efficiency C396Z5V 70 gpm ≥ 99.5%

Note:

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Particulate Element

Flow Direction: Outside In

Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

Coalescing Element

Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

Fluid **Compatibility**

Fuel Oils

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil