

# Inline Return Filter

# IRF



### Features and Benefits

- Low pressure top servicing in-line filter
- Meets HF4 automotive standard
- Unique side mounting flange provides reliable seal arrangement between head and bowl
- The use of K-size elements allows consolidation of inventoried replacement elements
- Single and double length options provide optimal size for specific applications
- Also available with new DirtCatcher® elements (KDZ and KKDZ)
- Various Dirt Alarm® options

**100 gpm**  
**380 L/min**  
**100 psi**  
**7 bar**

**IRF**

TF1

KF3

KL3

LF1

MLF1

RLD

GRTB

MTA

MTB

ZT

KFT

RT

RTI

LRT

ART

BFT

QT

KTK

LTK

MRT

Model No. of filter in photograph is IRF1KZ10S20Y2.

Flow Rating:	Up to 100 gpm (380 L/min) for 150 SUS (32 cSt) fluids
Max. Operating Pressure:	100 psi (7 bar)
Min. Yield Pressure:	400 psi (28 bar), per NFPA T2.6.1
Rated Fatigue Pressure:	90 psi (6 bar), per NFPA T2.6.1-2005
Temp. Range:	-20°F to 225°F (-29°C to 107°C)
Bypass Setting:	Cracking: 25 psi (1.7 bar) Full Flow: 48 psi (3.3 bar)
Porting Head:	Sand Cast Aluminum
Element Case:	Steel
Weight of IRF-1K:	13.5 lbs. (6.12 kg)
Weight of IRF-2K:	17.0 lbs. (7.71 kg)
Element Change Clearance:	8.0" (205 mm) for 1K; 17.50" (445 mm) for KK

### Filter Housing Specifications

Type Fluid	Appropriate Schroeder Media
Petroleum Based Fluids	All E media (cellulose), Z-Media® and ASP® media (synthetic)
High Water Content	All Z-Media® and ASP® media (synthetic)
Invert Emulsions	10 and 25 µ Z-Media® (synthetic), 10 µ ASP® media (synthetic)
Water Glycols	3, 5, 10 and 25 µ Z-Media® (synthetic), 3, 5, and 10 µ ASP® media (synthetic)
Phosphate Esters	All Z-Media® (synthetic) with H (EPR) seal designation and 3 and 10 µ E media (cellulose) with H (EPR) seal designation and all ASP® Media (synthetic)
Skydrol®	3, 5, 10 and 25 µ Z-Media® (synthetic) with H.5 seal designation (EPR seals and stainless steel wire mesh in element, and light oil coating on housing exterior) and all ASP® media (synthetic)

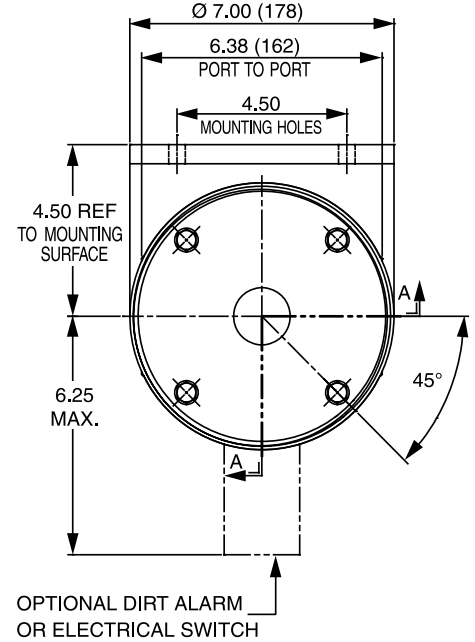
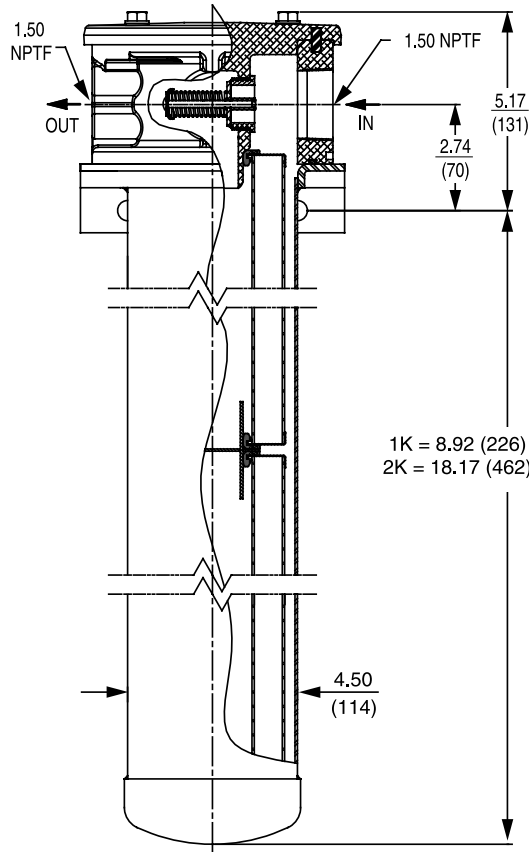
### Fluid Compatibility

### Accessories For Tank-Mounted Filters

PAF1

MAF1

MF2



SECTION A-A

Metric dimensions in ( ).

## Element Performance Information & Dirt Holding Capacity

Element	Filtration Ratio Per ISO 4572/NFPA T3.10.8.8 Using automated particle counter (APC) calibrated per ISO 4402			Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171	
	$\beta_x \geq 75$	$\beta_x \geq 100$	$\beta_x \geq 200$	$\beta_x(c) \geq 200$	$\beta_x(c) \geq 1000$
KZ1/KKZ1/27KZ1	<1.0	<1.0	<1.0	<4.0	4.2
KZ3/KKZ3	<1.0	<1.0	<2.0	<4.0	4.8
KZ5/KKZ5	2.5	3.0	4.0	4.8	6.3
KZ10/KKZ10	7.4	8.2	10.0	8.0	10.0
KZ25/KKZ25/27KZ25	18.0	20.0	22.5	19.0	24.0
KZW1	N/A	N/A	N/A	<4.0	<4.0
KZW3/KKZW3	N/A	N/A	N/A	4.0	4.8
KZW5/KKZW5	N/A	N/A	N/A	5.1	6.4
KZW10/KKZW10	N/A	N/A	N/A	6.9	8.6
KZW25/KKZW25	N/A	N/A	N/A	15.4	18.5

Element	DHC (g)	Element	DHC (g)	Element	DHC (g)	Element	DHC (g)	Element	DHC (g)	Element	DHC (g)
KZ1	112	KKZ1	224	27KZ1	336	KDZ1	89	KKDZ1	188	KZW1	61
KZ3	115	KKZ3	230	27KZ3	345	KDZ3	71	KKDZ3	150	KZW3	64
KZ5	119	KKZ5	238	27KZ5	357	KDZ5	100	KKDZ5	210	KZW5	63
KZ10	108	KKZ10	216	27KZ10	324	KDZ10	80	KKDZ10	168	KZW10	57
KZ25	93	KKZ25	186	27KZ25	279	KDZ25	81	KKDZ25	171	KZW25	79
										KKZW3	128
										KKZW5	126
										KKZW10	114
										KKZW25	158

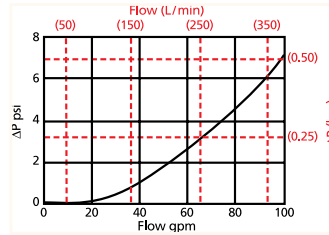
Element Collapse Rating: 150 psid (10 bar) for standard elements

Flow Direction: Outside In

Element Nominal Dimensions:  
 K: 3.9" (99 mm) O.D. x 9.0" (230 mm) long  
 KK: 3.9" (99 mm) O.D. x 18.0" (460 mm) long  
 27K: 3.9" (99 mm) O.D. x 27.0" (690 mm) long

### $\Delta P_{\text{housing}}$

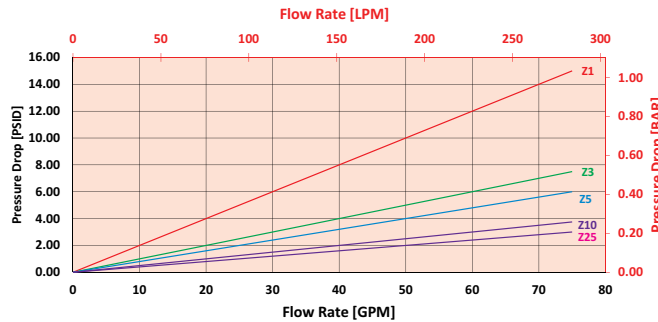
IRF  $\Delta P_{\text{housing}}$  for fluids with sp gr (specific gravity) = 0.86:



### $\Delta P_{\text{element}}$

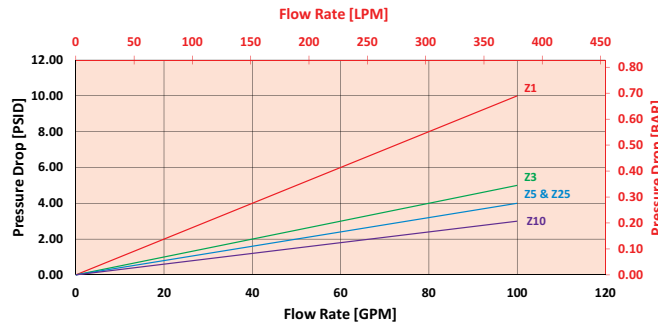
1KZ

Element Pressure Drop versus Flow Rate at 32 cSt (150 SUS)



2KZ/KKZ

Element Pressure Drop versus Flow Rate at 32 cSt (150 SUS)



$$\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + (\Delta P_{\text{element}} * V_f)$$

### Exercise:

Determine  $\Delta P_{\text{filter}}$  at 70 gpm (265.3 L/min) for IRF2KZ10S20Y2 using 160 SUS (34 cSt) fluid.

Use the housing pressure curve to determine  $\Delta P_{\text{housing}}$  at 70 gpm. In this case,  $\Delta P_{\text{housing}}$  is 3.5 psi (.24 bar) on the graph for the IRF housing.

Use the element pressure curve to determine  $\Delta P_{\text{element}}$  at 70 gpm. In this case,  $\Delta P_{\text{element}}$  is 2 psi (.14 bar) according to the graph for the 2KZ10 element.

Because the viscosity in this sample is 160 SUS (24 cSt), we determine the **Viscosity Factor ( $V_f$ )** by dividing the **Operating Fluid Viscosity** with the **Standard Viscosity** of 150 SUS (32 cSt). To best determine your Operating Fluid Viscosity, please reference the chart in Appendix D.

Finally, the overall filter pressure differential,  $\Delta P_{\text{filter}}$ , is calculated by adding  $\Delta P_{\text{housing}}$  with the true element pressure differential, ( $\Delta P_{\text{element}} * V_f$ ). The  $\Delta P_{\text{element}}$  from the graph has to be multiplied by the viscosity factor to get the true pressure differential across the element.

### Solution:

$$\Delta P_{\text{housing}} = 3.5 \text{ psi } [.24 \text{ bar}] \quad | \quad \Delta P_{\text{element}} = 2 \text{ psi } [.14 \text{ bar}]$$

$$V_f = 160 \text{ SUS } (34 \text{ cSt}) / 150 \text{ SUS } (32 \text{ cSt}) = 1.1$$

$$\Delta P_{\text{filter}} = 3.5 \text{ psi} + (2 \text{ psi} * 1.1) = 5.7 \text{ psi}$$

OR

$$\Delta P_{\text{filter}} = .24 \text{ bar} + (.14 \text{ bar} * 1.1) = .39 \text{ bar}$$

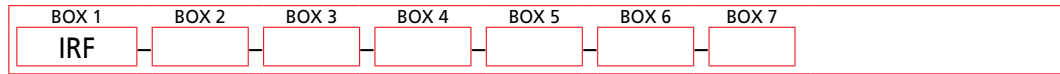
## Pressure Drop Information Based on Flow Rate and Viscosity

Note:  
If your element is not graphed, use the following equation:  
 $\Delta P_{\text{element}} = \text{Flow Rate} \times \Delta P_f$  Plug this variable into the overall pressure drop equation.

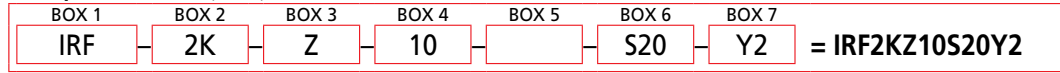
Ele.	$\Delta P$	Ele.	$\Delta P$
K3	0.25	2K3	0.12
K10	0.09	2K10	0.05
K25	0.02	2K25	0.01
KAS3	0.10	2KAS3	0.05
KAS5	0.08	2KAS5	0.04
KAS10	0.05	2KAS10	0.03
KDZ1	0.24	2KDZ1	0.12
KDZ3	0.12	2KDZ3	.06
KDZ5	0.10	2KDZ5	0.05
KDZ10	0.06	2KDZ10	0.03
KDZ25	0.04	2KDZ25	0.02
KZW1	0.43	2KZW1	-
KZW3	0.32	2KZW3	0.16
KZW5	0.28	2KZW5	0.14
KZW10	0.23	2KZW10	0.12
KZW25	0.14	2KZW25	0.07

## Filter Model Number Selection

### How to Build a Valid Model Number for a Schroeder IRF:



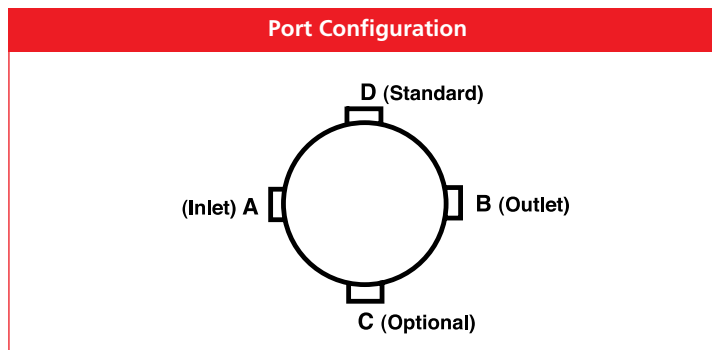
Example: NOTE: One option per box



BOX 1	BOX 2	BOX 3
<b>Filter Series</b>	<b>Number and Size of Elements</b>	<b>Element Type</b>
IRF	1 = K, KK 2 = K	Omit = E media (cellulose) AS = Anti-Static Pleat Media Z = Excellement® Z-Media® (synthetic) ZW = Aqua-Excellement® ZW media W = Water Removal media M = M media (reusable metal) DZ = DirtCatcher® Excellement® Z-Media®

BOX 4	BOX 5	BOX 6
<b>Micron Rating</b>	<b>Seal Material</b>	<b>Inlet Porting</b>
1 = 1 μ (Z, ZW and DZ media) 3 = 3 μ (E, AS, Z, ZW and DZ media) 5 = 5 μ (AS, Z, ZW and DZ media) 10 = 10 μ (E, AS, Z, ZW and DZ media) 25 = 25 μ (E, AS, Z, ZW and DZ media) 60 = 60 μ (M media)	Omit = Buna N H = EPR V = Viton®	P16 = 1" NPTF P20 = 1¼" NPTF S16 = SAE-16 S20 = SAE-20 F20 = 1¼" SAE 4-bolt flange Code 61 F24 = 1½" SAE 4-bolt flange Code 61 B24 = ISO 228 G-1½"

BOX 7		
Dirt Alarm® Options		
Omit = None		
Located @ Port D (Standard)	Visual	Y2 = Back-mounted tri-color gauge
	Electrical	ES = Electrical switch ES1 = Heavy-duty electrical switch with conduit connector
Located @ Port C (Optional)	Visual	Y2R = Back-mounted gauge mounted on opposite side of standard location
	Electrical	ESR = Electrical switch mounted on opposite side of standard location ES1R = Heavy-duty electrical switch with conduit connector



**NOTES:**

- Box 2. Number of elements must equal 1 when using KK elements.
- Box 3. Replacement element part numbers are identical to contents of Boxes 2, 3, 4, and 5. Double stacking of K-size elements can be replaced by single KK elements.
- Box 5. Viton® is a registered trademark of DuPont Dow Elastomers.