

## **Features and Benefits**

- Meets HF4 automotive standard
- Offered in pipe, SAE straight thread, flange and ISO 228 porting
- Available with NPTF inlet and outlet female test ports
- KFN5 non-bypass version with high collapse elements also available
- Various Dirt Alarm® options
- Allows consolidation of inventoried replacement elements by using K-size elements
- Also available with DirtCatcher® elements (KD & KKD)
- G Available with quality-protected GeoSeal® Elements (GKF5)

100 gpm 380 Ľ/min 500 psi 35 bar

KF5

**K9** 

**Filter** Housing **Specifications** 

| Flow Rating:              | Up to 100 gpm (380 L/min) for 150 SUS (32 cSt) fluids     |
|---------------------------|---|
| Max. Operating Pressure:  | 500 psi (35 bar)  |
| Min. Yield Pressure:      | 1500 psi (100 bar) , per NFPA T2.6.1                      |
| Rated Fatigue Pressure:   | 300 psi (35 bar), per NFPA T2.6.1-2005                    |
| Temp. Range:              | -20°F to 225°F (-29°C to 107°C)                           |
| Bypass Setting:           | Cracking: 40 psi (2.8 bar)<br>Full Flow: 61 psi (4.2 bar) |
| Porting Head:             | Grey Cast Iron  |
| Element Case:             | Steel   |
| Weight of KF5-1K:         | 23.2 lbs. (10.5 kg)                                       |
| Element Change Clearance: | 2.0" (51 mm)  |
|                           |   |

## Type Fluid Appropriate Schroeder Media

Petroleum Based Fluids All E media (cellulose), Z-Media® and ASP® media (synthetic) High Water Content All Z-Media® (synthetic), 3, 5 and 10 μ ASP® media (synthetic)

Invert Emulsions 10 and 25 μ Z-Media® (synthetic), 10 μ ASP® media (synthetic)

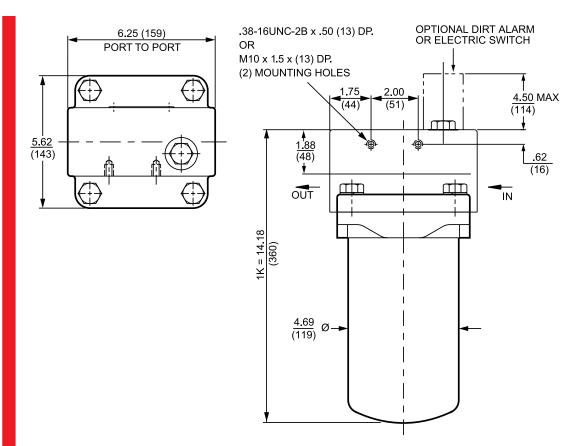
Water Glycols 3, 5, 10 and 25 μ Z-Media® (synthetic), 3, 5 and 10 μ ASP® media (synthetic) Phosphate Esters All Z-Media® (synthetic) with H (EPR) seal designation and 3 and 10 μ

E media (cellulose) with H (EPR) seal designation, 3, 5 and 10 μ ASP® media (synthetic)

Skydrol<sup>®</sup> 3, 5, 10 and 25 μ Z-Media<sup>®</sup> (synthetic) with H.5 seal designation (EPR seals & stainless steel wire mesh in element, and light oil coating on housing exterior), 3, 5 and 10 µ ASP®

media (synthetic)

## Fluid Compatibility



Metric dimensions in ( ).

Dimensions shown are inches (millimeters) for general information and overall envelope size only. For complete dimensions please contact Schroeder Industries to request a certified print.

Element Performance Information & Dirt Holding Capacity

|         | Filtration Ratio Per ISO 4572/NFPA T3.10.8.8 Using automated particle counter (APC) calibrated per ISO 4402 |                             |                        | Filtration Ratio per ISO 16889<br>Using APC calibrated per ISO 11171 |                            |
|---------|---|-----------------------------|------------------------|--|----------------------------|
| Element | ß <sub>X</sub> ≥ 75   | <b>ß</b> <sub>X</sub> ≥ 100 | $\beta_{\chi} \ge 200$ | $\beta_{X}(c) \ge 200$   | $\beta_{\chi}(c) \ge 1000$ |
| KZ1     | <1.0  | <1.0                        | <1.0                   | <4.0   | 4.2                        |
| KZ3     | <1.0  | <1.0                        | <2.0                   | <4.0   | 4.8                        |
| KZ5     | 2.5   | 3.0                         | 4.0                    | 4.8  | 6.3                        |
| KZ10    | 7.4   | 8.2                         | 10.0                   | 8.0  | 10.0                       |
| KZ25    | 18.0  | 20.0                        | 22.5                   | 19.0   | 24.0                       |
| KZW1    | N/A   | N/A                         | N/A                    | <4.0   | <4.0                       |
| KZW3    | N/A   | N/A                         | N/A                    | 4.0  | 4.8                        |
| KZW5    | N/A   | N/A                         | N/A                    | 5.1  | 6.4                        |
| KZW10   | N/A   | N/A                         | N/A                    | 6.9  | 8.6                        |
| KZW25   | N/A   | N/A                         | N/A                    | 15.4   | 18.5                       |

| Element    | DHC (gm) | Element | DHC (gm) | Element | DHC (gm) |
|------------|----------|---------|----------|---------|----------|
| KZ1        | 112      | KZW1    | 61       | KDZ1    | 89       |
| KZ3/KAS3   | 115      | KZW3    | 64       | KDZ3    | 71       |
| KZ5/KAS5   | 119      | KZW5    | 63       | KDZ5    | 100      |
| KZ10/KAS10 | 108      | KZW10   | 67       | KDZ10   | 80       |
| KZ25       | 93       | KZW25   | 79       | KDZ25   | 81       |

Element Collapse Rating: 150 psid (10 bar) for standard elements

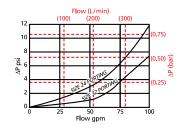
Flow Direction: Outside In

Element Nominal Dimensions: 3.9" (99 mm) O.D. x 9.0" (230 mm) long

KF5

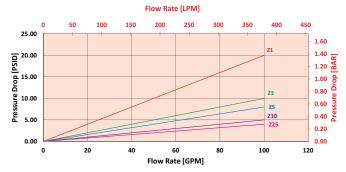
 $\triangle \textbf{P}_{\text{housing}}$ 

KF5  $\Delta P_{\text{housing}}$  for fluids with sp gr (specific gravity) = 0.86:



 $\triangle \boldsymbol{P}_{\text{element}}$ 

KZ Element Pressure Drop versus Flow Rate at 32 cSt (150 SUS)



$$\triangle \mathbf{P}_{\text{filter}} = \triangle \mathbf{P}_{\text{housing}} + (\triangle \mathbf{P}_{\text{element}} * \forall_f)$$

## Exercise:

Determine  $\Delta P_{\text{filter}}$  at 50 gpm (189.5 L/min) for KF51KZ10S24D5 using 200 SUS (42.6 cSt) fluid.

Use the housing pressure curve to determine  $\Delta P_{\text{housing}}$  at 50 gpm. In this case,  $\Delta P_{\text{housing}}$  is 3 psi (.21 bar) on the graph for the KF5 housing.

Use the element pressure curve to determine  $\Delta P_{\text{element}}$  at 50 gpm. In this case,  $\Delta P_{\text{element}}$  is 2 psi (.14 bar) according to the graph for the KZ10 element.

Because the viscosity in this sample is 200 SUS (42.6 cSt), we determine the **Viscosity Factor** ( $V_f$ ) by dividing the **Operating Fluid Viscosity** with the **Standard Viscosity** of 150 SUS (32 cSt). To best determine your Operating Fluid Viscosity, please reference the chart in Appendix D.

Finally, the overall filter pressure differential,  $\Delta \mathbf{P}_{\text{filter}}$ , is calculated by adding  $\Delta \mathbf{P}_{\text{housing}}$  with the true element pressure differential, ( $\Delta \mathbf{P}_{\text{element}} * v_f$ ). The  $\Delta \mathbf{P}_{\text{element}}$  from the graph has to be multiplied by the viscosity factor to get the true pressure differential across the element.

#### Solution

 $\Delta \mathbf{P}_{\text{housing}} = 3 \text{ psi } [.21 \text{ bar}] \mid \Delta \mathbf{P}_{\text{element}} = 2 \text{ psi } [.14 \text{ bar}]$ 

 $V_f = 200 \text{ SUS } (42.6 \text{ cSt}) / 150 \text{ SUS } (32 \text{ cSt}) = 1.3$ 

$$\Delta \mathbf{P}_{\text{filter}} = 3 \text{ psi} + (2 \text{ psi} * 1.3) = 5.6 \text{ psi}$$

OR

 $\Delta \mathbf{P}_{\text{filter}}$  = .21 bar + (.14 bar \* 1.3) = .40 bar

# Pressure Drop Information Based on Flow Rate and Viscosity

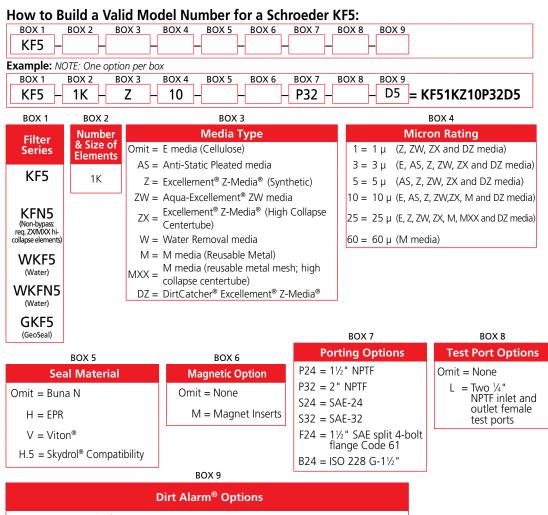
#### Vloto:

If your element is not graphed, use the following equation:  $\Delta \textbf{P}_{\text{element}} = \text{Flow Rate x } \Delta \textbf{P}_{f}. \text{ Plug this variable into the overall pressure drop equation.}$ 

| ressure arop equ<br><b>Ele.</b> | <b>△P</b> |
|---------------------------------|-----------|
| K3                              | 0.25      |
| K10                             | 0.09      |
| K25                             | 0.02      |
| KAS3                            | 0.10      |
| KAS5                            | 0.08      |
| KAS10                           | 0.05      |
| KDZ1                            | 0.24      |
| KDZ3                            | 0.12      |
| KDZ5                            | 0.10      |
| KDZ10                           | 0.06      |
| KDZ25                           | 0.04      |
| KZW1                            | 0.43      |
| KZW3                            | 0.32      |
| KZW5                            | 0.28      |
| KZW10                           | 0.23      |
| KZW25                           | 0.14      |



Filter Model Number Selection



#### NOTES:

- Box 2. Replacement element part numbers are a combination of Boxes 2, 3, 4 and 5. *Example*: KZ10V High collapse media only available with KFN5.
- Box 5. For options H, V, and H.5, all aluminum parts are anodized. H.5 seal designation includes the following: EPR seals, stainless steel wire mesh on elements, and light oil coating on housing exterior. Viton® is a registered trademark of DuPont Dow
  - Elastomers. Skydrol® is a registered trademark of Solutia Inc.
- Box 7. B porting supplied with metric mounting holes.

|   | Dirt Alarm <sup>®</sup> Options   |
|---|---|
|   | Omit = None   |
| Visual  | D = Pointer<br>D5 = Visual pop-up   |
| Visual with<br>Thermal<br>Lockout               | D8 = Visual w/ thermal lockout  |
| Electrical                                      | MS5 = Electrical w/ 12 in. 18 gauge 4-conductor cable MS5LC = Low current MS5 MS10 = Electrical w/ DIN connector (male end only) MS10LC = Low current MS10 MS11 = Electrical w/ 12 ft. 4-conductor wire MS12 = Electrical w/ 5 pin Brad Harrison connector (male end only) MS12LC = Low current MS12 MS16 = Electrical w/ weather-packed sealed connector MS16LC = Low current MS16 MS17LC = Electrical w/ 4 pin Brad Harrison male connector |
| Electrical<br>with<br>Thermal<br>Lockout        | MS5T = MS5 (see above) w/ thermal lockout MS5LCT = Low current MS5T MS10T = MS10 (see above) w/ thermal lockout MS10LCT = Low current MS10T MS12T = MS12 (see above) w/ thermal lockout MS12LCT = Low current MS12T MS16T = MS16 (see above) w/ thermal lockout MS16LCT = Low current MS16T MS16LCT = Low current MS16T   |
| Electrical<br>Visual                            | MS = Cam operated switch w/ ½" conduit female connection<br>MS13 = Supplied w/ threaded connector & light<br>MS14 = Supplied w/ 5 pin Brad Harrison<br>connector & light (male end)   |
| Electrical<br>Visual with<br>Thermal<br>Lockout | MS13DCT = MS13 (see above), direct current, w/ thermal lockout MS13DCLCT = Low current MS13DCT MS14DCT = MS14 (see above), direct current, w/ thermal lockout MS14DCLCT = Low current MS14DCT   |