In-Line Filter QF5

300 gpm 1135 L/min

500 psi

35 bar



Features and Benefits

- Element changeout from the top minimizes oil spillage
- Available with optional core assembly to accommodate coreless elements
- Offered with standard Q, QPML deep-pleated and QCLQF coreless elements in 16" and 39" lengths with standard Viton[®] seals
- Offered in pipe, SAE straight thread, and flange porting
- Optional inlet and outlet test points
- WQF5 model for water service also available
- Various Dirt Alarm[®] options
- The QCLCF, coreless elements, are not interchangeable with the Q & QPML elements and vice versa

Model No. of filter in photograph is QF539QZ10P32.

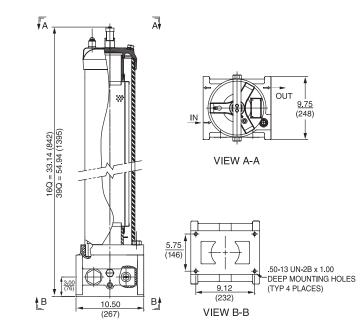
QF5

Flow Rating:	Up to 300 gpm (1135 L/min) for 150 SUS (32 cSt) fluids	Filter	0545
Max. Operating Pressure:	500 psi (35 bar)	Housing	QF15
Min. Yield Pressure:	2500 psi (172 bar), per NFPA T2.6.1-R1-2005	Specifications	
Rated Fatigue Pressure:	Contact Factory		QLF15
Temp. Range:	-20°F to 225°F (-29°C to 107°C)		
Bypass Setting:	Cracking: 30 psi (2.1 bar) Full Flow: 55 psi (3.8 bar)		SSQLF15
Porting Base:	Cast Aluminum		
Element Case:	Steel		
Cap:	Ductile Iron		
Weight of QF516: Weight of QF539:			
Element Change Clearance:	16Q 12.0" (205 mm) 39Q 33.8" (859 mm)		

Type Fluid	Appropriate Schroeder Media	Fluid
Petroleum Based Fluids	All Z-Media [®] and ASP [®] media (synthetic)	Compatibility
High Water Content	All Z-Media [®] and ASP [®] media (synthetic)	
Invert Emulsions	10 and 25 μ Z-Media" and 10 μ ASP" media (synthetic)	
Water Glycols	3, 5, 10 and 25 μ Z-Media $^{\circ}$ and all ASP $^{\circ}$ Media (synthetic)	
Phosphate Esters	All Z-Media [®] (synthetic) with H (EPR) seal designation and all ASP [®] media (synthetic)	
Skydrol [®]	3, 5, 10 and 25 μ Z-Media [*] (synthetic) with H.5 seal designation (EPR seals and stainless steel wire mesh in element, and light oil coating on housing exterior) and all ASP [*] media (synthetic)	

QF5

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Metric dimensions in ().

Dimensions shown are inches (millimeters) for general information and overall envelope size only. For complete dimensions please contact Schroeder Industries to request a certified print.

Element Performance Information & Dirt Holding Capacity

		Filtration Ratio Per ISO 4572/NFPA T3.10.8.8 Using automated particle counter (APC) calibrated per ISO 4402			Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171	
Element		ß _x ≥75	ß _X ≥100	$\beta_{\rm X} \ge 200$	$\beta_X(c) \ge 200$	$\beta_X(c) \ge 1000$
	Z1/CLQFZ1/PMLZ1	<1.0	<1.0	<1.0	<4.0	4.2
	Z3/CLQFZ3/PMLZ3	<1.0	<1.0	<2.0	<4.0	4.8
16Q	Z5/CLQFZ5/PMLZ5	2.5	3.0	4.0	4.8	6.3
	Z10/CLQFZ10/PMLZ10	7.4	8.2	10.0	8.0	10.0
	Z25/CLQFZ25/PMLZ25	18.0	20.0	22.5	19.0	24.0
39Q	Z1/CLQFZ1/PMLZ1	<1.0	<1.0	<1.0	<4.0	4.2
	Z3/CLQFZ3/PMLZ3	<1.0	<1.0	<2.0	<4.0	4.8
	Z5/CLQFZ5/PMLZ5	2.5	3.0	4.0	4.8	6.3
	Z10/CLQFZ10/PMLZ10	7.4	8.2	10.0	8.0	10.0

Element		DHC (gm)	Element	DHC (gm)	Element	DHC (gm)	
16Q	Z1	276	CLQFZ1	307	PMLZ1	307	
	Z3	283	CLQFZ3	315	PMLZ3	315	
	Z5	351	CLQFZ5	364	PMLZ5	364	
	Z10	280	CLQFZ10	306	PMLZ10	330	
	Z25	254	CLQFZ25	278	PMLZ25	299	
	Z1	974	CLQFZ1	1259	PMLZ1	1485	
	Z3	1001	CLQFZ3	1293	PMLZ3	1525	
39Q	Z5	954	CLQFZ5	1302	PMLZ5	1235	
	Z10	940	CLQFZ10	1214	PMLZ10	1432	
	Z25	853	CLQFZ25	1102	PMLZ25	1299	
	Element Collapse Rating: Q and QPML: 150 psid (10 bar), QCLQF: 100 psid (7 bar)						
		Flow Direction: Outsi	de In				

Element Nominal Dimensions:

Outside In 16Q:

16QCLQF:

16QPML:

39QCLQF:

39QPML:

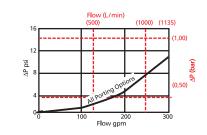
6.0" (150 mm) O.D. x 16.85" (430 mm) long 6.0" (150 mm) O.D. x 18.21" (463 mm) long 6.0" (150 mm) O.D. x 16.00" (405 mm) long 6.0" (150 mm) O.D. x 40.01" (1016 mm) long 6.0" (150 mm) O.D. x 37.80" (960 mm) long

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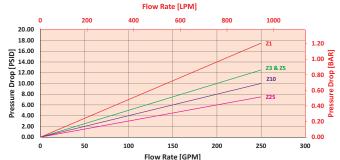
$\Delta P_{\text{housing}}$

QF5 $\Delta P_{housing}$ for fluids with sp gr (specific gravity) = 0.86:

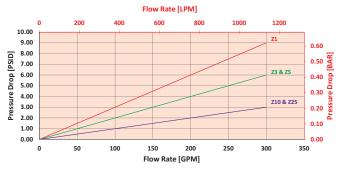




16QCLQFZ Element Pressure Drop versus Flow Rate at 32 cSt (150 SUS)



39QCLQFZ Element Pressure Drop versus Flow Rate at 32 cSt (150 SUS)



 $\Delta P_{filter} = \Delta P_{housing} + (\Delta P_{element} * V_{f})$

Exercise:

Determine ΔP_{filter} at 100 gpm (379 L/min) for QF539QZ3P32UDPG using 160 SUS (34 cSt) fluid.

Use the housing pressure curve to determine $\Delta P_{\text{housing}}$ at 100 gpm. In this case, $\Delta P_{\text{housing}}$ is 2 psi (.14 bar) on the graph for the QF5 housing.

Use the element pressure curve to determine $\Delta P_{element}$ at 100 gpm. In this case, $\Delta P_{element}$ is 1 psi (.07 bar) according to the graph for the 39QZ3 element.

Because the viscosity in this sample is 160 SUS (34 cSt), we determine the Viscosity Factor (V_f) by dividing the Operating Fluid Viscosity with the Standard Viscosity of 150 SUS (32 cSt). To best determine your Operating Fluid Viscosity, please reference the chart in Appendix D.

Finally, the overall filter pressure differential, ΔP_{filter} , is calculated by adding $\Delta P_{housing}$ with the true element pressure differential, ($\Delta P_{element} * V_f$). The $\Delta P_{element}$ from the graph has to be multiplied by the viscosity factor to get the true pressure differential across the element.

Solution:

 $\Delta P_{\text{housing}} = 2 \text{ psi [.14 bar]} | \Delta P_{\text{element}} = 1 \text{ psi [.07 bar]}$

 $V_{f} = 160 \text{ SUS } (34 \text{ cSt}) / 150 \text{ SUS } (32 \text{ cSt}) = 1.1$ $\Delta P_{filter} = 2 \text{ psi} + (1 \text{ psi} * 1.1) = 3.1 \text{ psi}$ OR

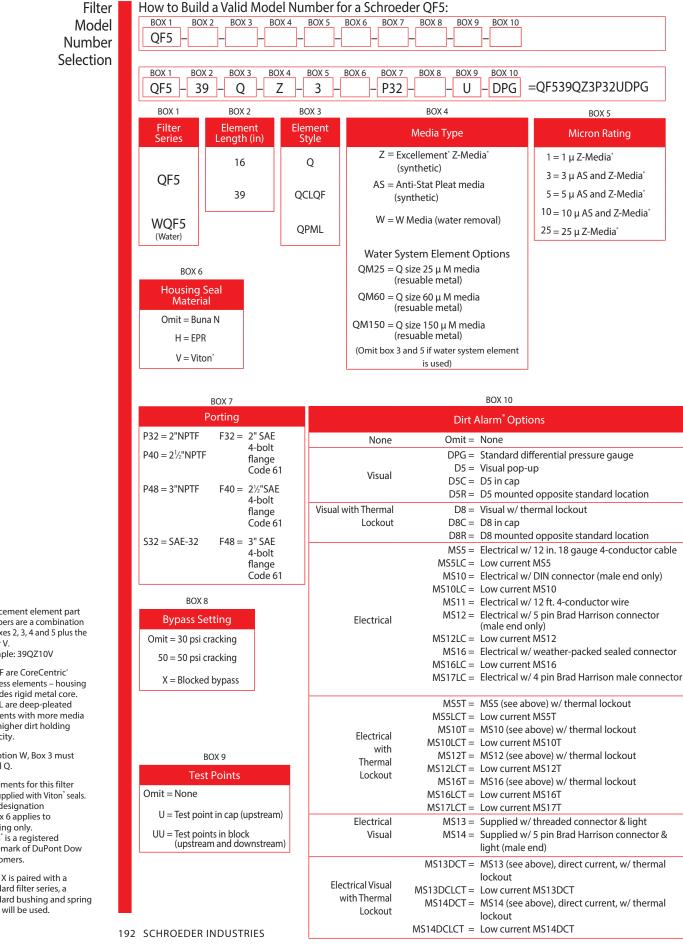
 $\Delta P_{\text{filter}} = .14 \text{ bar} + (.07 \text{ bar} * 1.1) = .22 \text{ bar}$

Pressure Drop Information Based on Flow Rate and Viscosity

If your element is not graphed, use the following equation: $\Delta P_{element} = \text{Flow Rate x } \Delta P_{f}. \text{ Plug this variable into the overall pressure drop equation.}$

Ele.	ΔP	Ele.	ΔP	Ele.	ΔP
16QAS3V	0.04	16QPMLZ1	0.08	39QZ1	0.03
16QAS5V	0.04	16QPMLZ3	0.05	39QZ3	0.01
16QAS10V	0.03	16QPMLZ5	0.05	39QZ5	0.01
16QPML- AS3V	0.05	16QPMLZ10	0.04	39QZ10	0.01
16QPML- AS5V	0.05	16QPMLZ25	0.02	39QZ25	0.01
16QPML- AS10V	0.04	39QAS3V	0.01	39QPMLZ1	0.03
16QZ1	0.09	39QAS5V	0.01	39QPMLZ3	0.02
16QZ3	0.04	39QAS10V	0.01	39QPMLZ5	0.02
16QZ5	0.04	39QPMLAS- 3V	0.02	39QPMLZ10	0.01
16QZ10	0.03	39QPMLAS- 5V	0.02	39QPMLZ25	0.01
16QZ25	0.01	39QPMLAS- 10V	0.01		

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NOTES:

- Box 2. Replacement element part numbers are a combination of Boxes 2, 3, 4 and 5 plus the letter V. Example: 39QZ10V
- Box 3. QCLQF are CoreCentric* coreless elements - housing includes rigid metal core. QPML are deep-pleated elements with more media and higher dirt holding capacity.
- Box 4. For option W, Box 3 must equal Q.
- Box 6. All elements for this filter are supplied with Viton^{*} seals. Seal designation in Box 6 applies to housing only. Viton^{*} is a registered trademark of DuPont Dow Elastomers.
- Box 8. When X is paired with a standard filter series, a standard bushing and spring plate will be used.