Top-Ported Pressure Filter RF60

Model No. of filter in photograph is RF608R10P.

Features and Benefits

- Top-ported high pressure filter
- Offered in pipe, SAE straight thread, flanged and ISO 228 porting
- Available with non-bypass option with high collapse element
- Various dirt alarm options available

30 gpm
115 L/min
6000 psi
415 bar

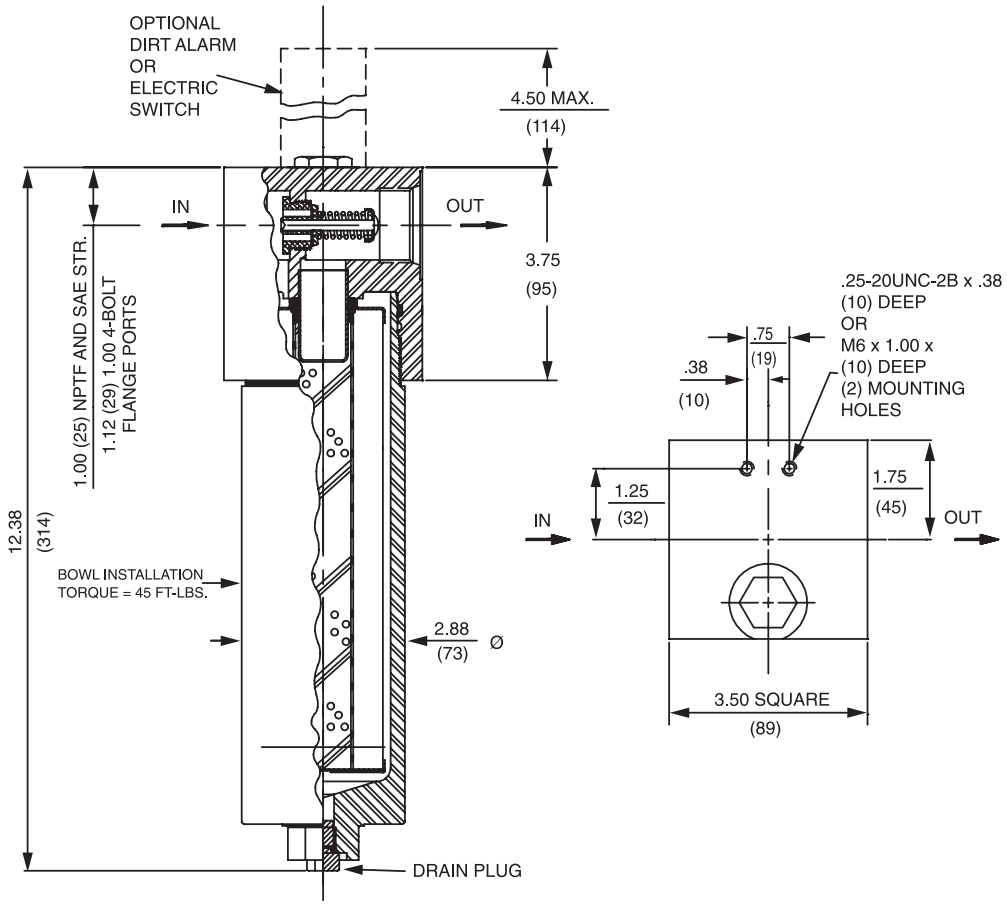
Filter Housing Specifications

Flow Rating:	Up to 30 gpm (115 L/min) for 150 SUS (32 cSt) fluids
Max. Operating Pressure:	6000 psi (415 bar)
Min. Yield Pressure:	18,000 psi (1241 bar), per NFPA T2.6.1
Rated Fatigue Pressure:	2300 psi (159 bar), per NFPA T2.6.1-2005
Temp. Range:	-20°F to 225°F (-29°C to 107°C)
Bypass Setting:	Cracking: 40 psi (2.8 bar) Full Flow: 56 psi (3.9 bar) Non-bypassing model has a blocked bypass.
Porting Head: Element Case:	Steel Steel
Weight of RF60-8R:	15.75 lbs. (7.2 kg)
Element Change Clearance:	3.0" (75 mm)

Fluid Compatibility

Type Fluid	Appropriate Schroeder Media
Petroleum Based Fluids	All E-Media (cellulose) and Z-Media® (synthetic)
High Water Content	All Z-Media® (synthetic)
Invert Emulsions	10 and 25 µ Z-Media® (synthetic)
Water Glycols	3, 5, 10 and 25 µ Z-Media® (synthetic)
Phosphate Esters	All Z-Media® (synthetic) with H (EPR) seal designation
Skydrol®	3, 5, 10 and 25 µ Z-Media® (synthetic) with H.5 seal designation (EPR seals and stainless steel wire mesh in element, and light oil coating on housing exterior)

RF60 Top-Ported Pressure Filter



Metric dimensions in ( ).
Dimensions shown are inches (millimeters) for general information and overall envelope size only.
For complete dimensions please contact Schroeder Industries to request a certified print.

Element Performance Information & Dirt Holding Capacity

Element	Filtration Ratio Per ISO 4572/NFPA T3.10.8.8 Using automated particle counter (APC) calibrated per ISO 4402			Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171	
	$\beta_x \geq 75$	$\beta_x \geq 100$	$\beta_x \geq 200$	$\beta_{x(c)} \geq 200$	$\beta_{x(c)} \geq 1000$
8RZ1	<1.0	<1.0	<1.0	<4.0	4.2
8RZ3	<1.0	<1.0	<2.0	<4.0	4.8
8RZ5	2.5	3.0	4.0	4.8	6.3
8RZ10	7.4	8.2	10.0	8.0	10.0
8RZ25	18.0	20.0	22.5	19.0	24.0
8RZX3	<1.0	<1.0	<2.0	4.7	5.8
8RZX10	7.4	8.2	10.0	8.0	9.8

Element	DHC (gm)
8RZ1	33
8RZ3	26
8RZ5	51
8RZ10	29
8RZ25	30
8RZX3	C/F
8RZX10	C/F

Element Collapse Rating: 150 psid (10 bar) for standard elements
3000 psid (210 bar) for high collapse (ZX) versions

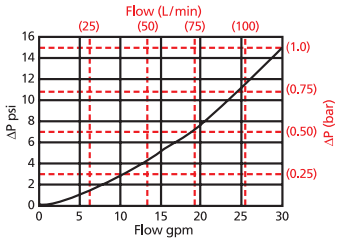
Flow Direction: Outside In

Element Nominal Dimensions: 2.18" (55 mm) O.D. x 8.15" (206 mm) long

Pressure Drop Information
Based on Flow Rate and Viscosity

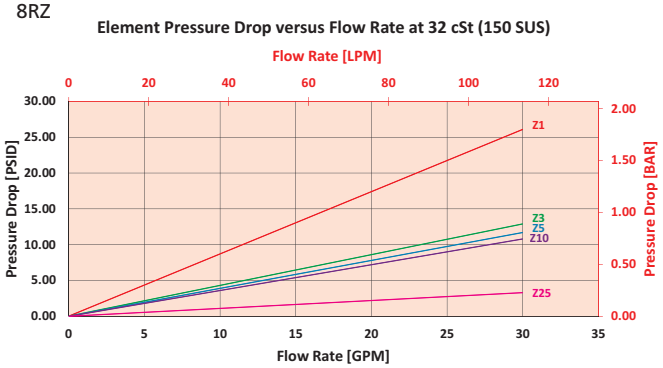
$\Delta P_{housing}$

RF60 $\Delta P_{housing}$ for fluids with sp gr (specific gravity) = 0.86:



$\Delta P_{element}$

8RZ



$$\Delta P_{filter} = \Delta P_{housing} + (\Delta P_{element} * V_f)$$

Exercise:

Determine ΔP_{filter} at 15 gpm (57 L/min) for RF608RZ10VPD5 using 100 SUS (21.3 cSt) fluid.

Use the housing pressure curve to determine $\Delta P_{housing}$ at 15 gpm. In this case, $\Delta P_{housing}$ is 5 psi (.34 bar) on the graph for the RF60 housing.

Use the element pressure curve to determine $\Delta P_{element}$ at 15 gpm. In this case, $\Delta P_{element}$ is 5 psi (.34 bar) according to the graph for the 8RZ10 element.

Because the viscosity in this sample is 100 SUS (21.3 cSt), we determine the **Viscosity Factor (V_f)** by dividing the **Operating Fluid Viscosity** with the **Standard Viscosity** of 150 SUS (32 cSt). To best determine your Operating Fluid Viscosity, please reference the chart in Appendix D.

Finally, the overall filter pressure differential, ΔP_{filter} , is calculated by adding $\Delta P_{housing}$ with the true element pressure differential, ($\Delta P_{element} * V_f$). The $\Delta P_{element}$ from the graph has to be multiplied by the viscosity factor to get the true pressure differential across the element.

Solution:

$\Delta P_{housing}$ = 5 psi [.34 bar] | $\Delta P_{element}$ = 5 psi [.34 bar]

V_f = 100 SUS (21.3 cSt) / 150 SUS (32 cSt) = .67

ΔP_{filter} = 5 psi + (5 psi * .67) = 8.3 psi

OR

ΔP_{filter} = .34 bar + (.34 bar * .67) = .57 bar

Note:
If your element is not graphed, use the following equation:
$\Delta P_{element}$ = Flow Rate x ΔP_f. Plug this variable into the overall pressure drop equation.

Ele.	ΔP
8R3	0.35
8R10	0.30
8RZX3	C/F
8RZX10	C/F

RF60 Top-Ported Pressure Filter

Filter Model Number Selection

How to Build a Valid Model Number for a Schroeder RF60:

BOX 1	BOX 2	BOX 3	BOX 4	BOX 5	BOX 6	BOX 7	BOX 8
RF60							

BOX 1	BOX 2	BOX 3	BOX 4	BOX 5	BOX 6	BOX 7	BOX 8	
RF60	8	RZ10	V	P			D5	= RF608RZ10VPD5

BOX 1

Filter Series
RF60
RFN60 (Non-bypassing: requires ZX high collapse elements)

BOX 2

Element Length (in)
8

BOX 3

Element Size and Media	
R3	= R size 3 µ E media (cellulose)
R10	= R size 10 µ E media (cellulose)
RZ1	= R size 1 µ Excellement® Z-Media® (synthetic)
RZ3	= R size 3 µ Excellement® Z-Media® (synthetic)
RZ5	= R size 5 µ Excellement® Z-Media® (synthetic)
RZ10	= R size 10 µ Excellement® Z-Media® (synthetic)
RZ25	= R size 25 µ Excellement® Z-Media® (synthetic)
RZX1	= R size 1 µ Excellement® Z-Media® (high collapse center tube)
RZX3	= R size 3 µ Excellement® Z-Media® (high collapse center tube)
RZX5	= R size 5 µ Excellement® Z-Media® (high collapse center tube)
RZX10	= R size 10 µ Excellement® Z-Media® (high collapse center tube)
RZX25	= R size 25 µ Excellement® Z-Media® (high collapse center tube)

BOX 4

Seal Material	
Omit	= Buna N
H	= EPR
V	= Viton®

BOX 5

Inlet Port	
P	= 1" NPTF
S	= SAE-16
F	= 1" SAE 4-bolt flange Code 62
B	= ISO 228 G-1"

BOX 6

Options	
Omit	= 40 PSI Bypass
X	= Blocked bypass
50	= 50 psi bypass setting
(Omit Box 6 if RFN60 is used)	

BOX 7

Test Points	
L	= Two ¼" NPTF inlet and outlet female test ports
U	= Schroeder Check 7/16"-20 UNF Test Point installation in head (upstream)

BOX 8

Dirt Alarm® Options		
	Omit =	None
Visual	D5 =	Visual pop-up
Visual with Thermal Lockout	D8 =	Visual w/ thermal lockout
Electrical	MS5 =	Electrical w/ 12 in. 18 gauge 4-conductor cable
	MS5LC =	Low current MS5
	MS10 =	Electrical w/ DIN connector (male end only)
	MS10LC =	Low current MS10
	MS11 =	Electrical w/ 12 ft. 4-conductor wire
	MS12 =	Electrical w/ 5 pin Brad Harrison connector (male end only)
	MS12LC =	Low current MS12
	MS16 =	Electrical w/ weather-packed sealed connector
	MS16LC =	Low current MS16
	MS17LC =	Electrical w/ 4 pin Brad Harrison male connector
Electrical with Thermal Lockout	MS5T =	MS5 (see above) w/ thermal lockout
	MS5LCT =	Low current MS5T
	MS10T =	MS10 (see above) w/ thermal lockout
	MS10LCT =	Low current MS10T
	MS12T =	MS12 (see above) w/ thermal lockout
	MS12LCT =	Low current MS12T
	MS16T =	MS16 (see above) w/ thermal lockout
	MS16LCT =	Low current MS16T
	MS17LCT =	Low current MS17T
Electrical Visual	MS13DC =	Supplied w/ threaded connector & light
	MS14DC =	Supplied w/ 5 pin Brad Harrison connector & light (male end)
Electrical Visual with Thermal Lockout	MS13DCT =	MS13 (see above), direct current, w/ thermal lockout
	MS13DCLCT =	Low current MS13DCT
	MS14DCT =	MS14 (see above), direct current, w/ thermal lockout
	MS14DCLCT =	Low current MS14DCT

NOTES:

Box 2. Replacement element part numbers are a combination of Boxes 2, 3 and 4. Example: 8RZ1V synthetic media elements are only available with Viton seals.

Box 4. Viton® is a registered trademark of DuPont Dow Elastomers.

Box 5. B porting option supplied with metric mounting holes.

Box 6. When X is paired with a standard filter series, a standard bushing and spring plate will be used.

Box 8. Standard indicator setting for non-bypassing model is 50 psi unless otherwise noted.