

Tank-Mounted Filter (Inside Out Flow)

RTI



Features and Benefits

- Tank-mounted "Inside Out" flow filter
- Up to 3 inlet ports available
- Offered in pipe, SAE straight thread and flanged porting
- Various Dirt Alarm® options

120 gpm
455 L/min
100 psi
7 bar

Model No. of filter in photograph is RTI3KZ10S24NP16Y2.

IRF
TF1
KF3
KL3
LF1
MLF1
RLD
GRTB
MTA
MTB
ZT
SPI
KFT
RT

RTI

LRT
ART
BRT
TRT
BFT
QT
KTK
LTK
MRT

Flow Rating:	Up to 120 gpm (455 L/min) for 150 SUS (32 cSt) fluids
Max. Operating Pressure:	100 psi (7 bar)
Min. Yield Pressure:	400 psi (28 bar), per NFPA T2.6.1
Rated Fatigue Pressure:	Contact factory
Temp. Range:	-20°F to 225°F (-29°C to 107°C)
Bypass Setting:	Cracking: 25 psi (2 bar) Full Flow: 62 psi (4.3 bar)
Porting Head & Cap:	Die Cast Aluminum
Element Case:	Steel
Weight of RTI-KI:	11.4 lbs. (5.2 kg)
Weight of RTI-KKI:	14.5 lbs. (6.6 kg)
Element Change Clearance:	KI Element = 9.0 (229 mm) KKI Element = 18.0 (457 mm) 27KI Element = 27.0 (686 mm)

Filter Housing Specifications

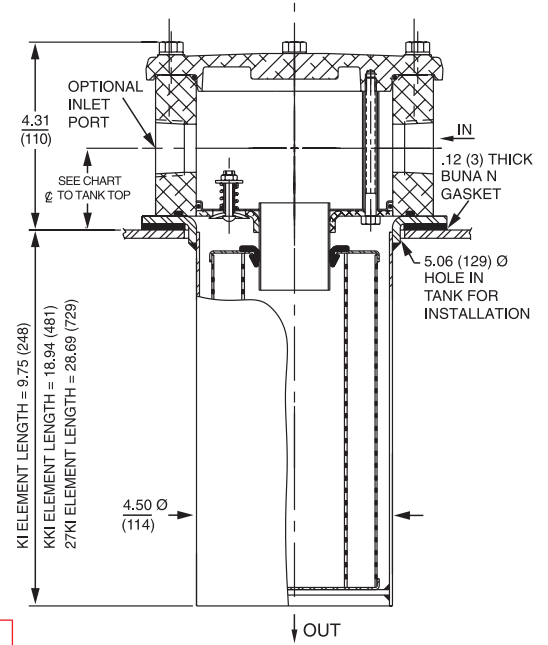
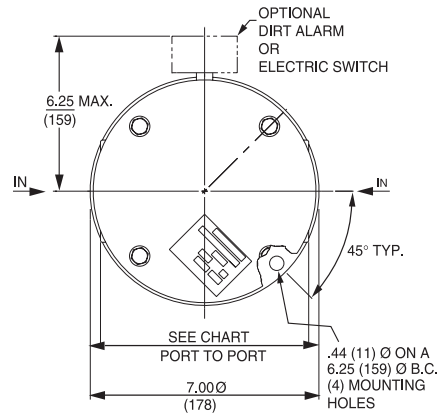
Type Fluid	Appropriate Schroeder Media
Petroleum Based Fluids	All E media (cellulose), Z-Media® and ASP® media (synthetic)
High Water Content	All Z-Media® and ASP® media (synthetic)
Invert Emulsions	10 and 25 µ Z-Media® and 10 µ ASP® media (synthetic)
Water Glycols	3, 5, 10 and 25 µ Z-Media® and all ASP® media (synthetic)
Phosphate Esters	All Z-Media® (synthetic) with H (EPR) seal designation and all ASP® media (synthetic)
Skydrol®	3, 5, 10 and 25 µ Z-Media® (synthetic) with H.5 seal designation (EPR seals and stainless steel wire mesh in element, and light oil coating on housing exterior) and all ASP® media (synthetic)

Fluid Compatibility

Accessories
For Tank-
Mounted
Filters

PAF1
MAF1
MF2

Tank-Mounted Filter (Inside Out Flow)



	1/4", 1/2" Standard Ports	1/2" Ports 4-Bolt Flange Only
Port to Port	6.38"	7.12"
☉ to Casting Base	1.56"	1.75"
☉ to Tank Top	1.88"	2.06"

Optional mounting rings available for tank welding. See page 307, reference part numbers A-LFT-813 and A-LFT-1448.

Metric dimensions in ().

Element Performance Information & Dirt Holding Capacity

Element	Filtration Ratio Per ISO 4572/NFPA T3.10.8.8 Using automated particle counter (APC) calibrated per ISO 4402			Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171	
	$\beta_x \geq 75$	$\beta_x \geq 100$	$\beta_x \geq 200$	$\beta_x(c) \geq 200$	$\beta_x(c) \geq 1000$
KIZ1	<1.0	<1.0	<1.0	<4.0	4.2
KIZ3	<1.0	<1.0	<2.0	<4.0	4.8
KIZ10	<7.4	<8.2	<10.0	8.0	10.0

Element	DHC (gm)	Element	DHC (gm)	Element	DHC (gm)
KIZ1	85	KKIZ1	181	27KIZ1	276
KIZ3	88	KKIZ3	185	27KIZ3	283
KIZ10	<82	KKIZ10	174	27KIZ10	266

Element Collapse Rating: 100 psid (7 bar)

Flow Direction: Inside Out

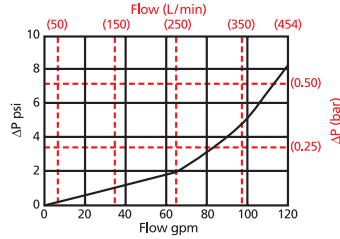
Element Nominal Dimensions: KI: 3.9" (99 mm) O.D. x 9.0" (230 mm) long
 KK: 3.9" (99 mm) O.D. x 18.0" (460 mm) long
 27K: 3.9" (99 mm) O.D. x 27.0" (690 mm) long

Tank-Mounted Filter (Inside Out Flow)



$\Delta P_{\text{housing}}$

RTI $\Delta P_{\text{housing}}$ for fluids with sp gr (specific gravity) = 0.86:

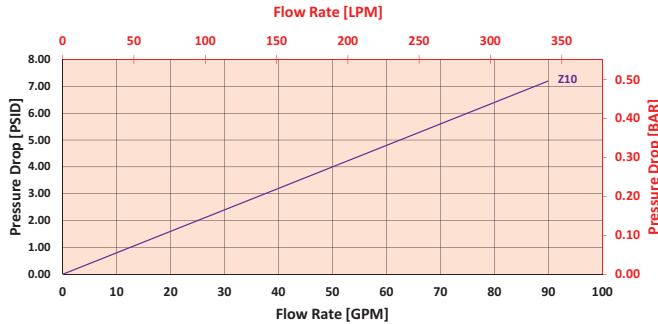


Pressure Drop Information Based on Flow Rate and Viscosity

$\Delta P_{\text{element}}$

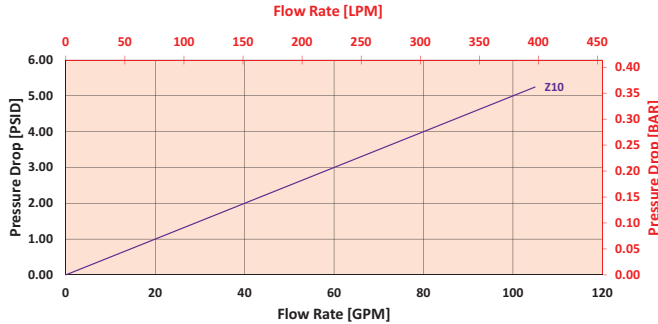
KIZ

Element Pressure Drop versus Flow Rate at 32 cSt (150 SUS)



KKIZ

Element Pressure Drop versus Flow Rate at 32 cSt (150 SUS)



$$\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + (\Delta P_{\text{element}} * V_f)$$

Exercise:

Determine ΔP_{filter} at 80 gpm (303.2 L/min) for RTIKIZ10S20S20NY2 using 160 SUS (34 cSt) fluid.

Use the housing pressure curve to determine $\Delta P_{\text{housing}}$ at 80 gpm. In this case, $\Delta P_{\text{housing}}$ is 3 psi (.21 bar) on the graph for the RTI housing.

Use the element pressure curve to determine $\Delta P_{\text{element}}$ at 80 gpm. In this case, $\Delta P_{\text{element}}$ is 6.5 psi (.45 bar) according to the graph for the KIZ10 element.

Because the viscosity in this sample is 160 SUS (34 cSt), we determine the **Viscosity Factor (V_f)** by dividing the **Operating Fluid Viscosity** with the **Standard Viscosity** of 150 SUS (32 cSt). To best determine your Operating Fluid Viscosity, please reference the chart in Appendix D.

Finally, the overall filter pressure differential, ΔP_{filter} , is calculated by adding $\Delta P_{\text{housing}}$ with the true element pressure differential, $(\Delta P_{\text{element}} * V_f)$. The $\Delta P_{\text{element}}$ from the graph has to be multiplied by the viscosity factor to get the true pressure differential across the element.

Solution:

$\Delta P_{\text{housing}} = 3 \text{ psi } [.21 \text{ bar}] \mid \Delta P_{\text{element}} = 6.5 \text{ psi } [.45 \text{ bar}]$

$V_f = 160 \text{ SUS } (34 \text{ cSt}) / 150 \text{ SUS } (32 \text{ cSt}) = 1.1$

$\Delta P_{\text{filter}} = 3 \text{ psi } + (6.5 \text{ psi } * 1.1) = 10.2 \text{ psi}$

OR

$\Delta P_{\text{filter}} = .21 \text{ bar } + (.45 \text{ bar } * 1.1) = .71 \text{ bar}$

Note:

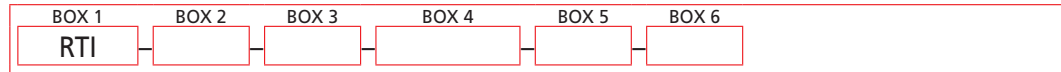
If your element is not graphed, use the following equation:

$\Delta P_{\text{element}} = \text{Flow Rate} \times \Delta P_f$. Plug this variable into the overall pressure drop equation.

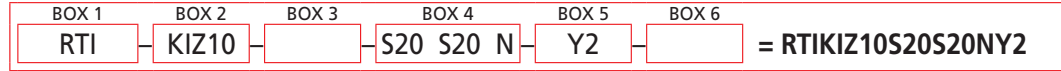
Ele.	ΔP
KIAS10	0.08
KKIAS10	0.05
27KIAS10/ 27KIAS10	0.04

Filter Model Number Selection

How to Build a Valid Model Number for a Schroeder RTI:



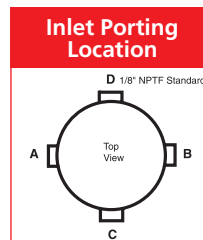
Example: NOTE: Only box 6 may contain more than one option



Filter Series	Element Part Number			
RTI	K Length	KK Length	27K Length	
	KIZ1	KKIZ1	27KIZ1	= 1 μ Excellement® Z-Media® and ASP® media (synthetic)
	KIZ3	KKIZ3	27KIZ3	= 3 μ Excellement® Z-Media® and ASP® media (synthetic)
	KIZ10	KKIZ10	27KIZ10	= 10 μ Excellement® Z-Media® and ASP® media (synthetic)

BOX 3

Seal Material
Omit = Buna N
H = EPR
W = Anodized Aluminum Parts
H.5 = Skydrol® Compatibility



BOX 4 Specification of all 3 ports is required

Inlet Porting		
Port A	Port B	Port C
P16 = 1" NPTF	N = None	N = None
P20 = 1¼" NPTF	P16 = 1" NPTF	P2 = ½" NPTF
P24 = 1½" NPTF	P20 = 1¼" NPTF	P16 = 1" NPTF
S16 = SAE-16	P24 = 1½" NPTF	S16 = SAE-16
S20 = SAE-20	S16 = SAE-16	
S24 = SAE-24	S20 = SAE-20	
F20 = 1¼" SAE 4-bolt flange Code 61	S24 = SAE-24	
F24 = 1½" SAE 4-bolt flange Code 61	F20 = 1¼" SAE 4-bolt flange Code 61	
	F24 = 1½" SAE 4-bolt flange Code 61	

BOX 5

Dirt Alarm® Options	
Omit = None	
Located @ Port D	Visual Y2 = Back-mounted tri-color gauge
	Electrical ES = Electric switch ES1 = Heavy-duty electric switch with conduit connector
Located in cap	Visual Y2C = Bottom-mounted tri-color gauge Y5 = Back-mounted gauge in cap
	Visual Y2R = Back-mounted gauge mounted on opposite side of standard location
Located @ Port C	Electrical ESR = Electric switch mounted on opposite side of standard location ES1R = Heavy-duty electric switch with conduit connector

BOX 6

Additional Options
Omit = None
G547 = Two ½" gauge ports
M = Metric thread for SAE 4-bolt flange mounting holes (specify after each port designation)

NOTES:

Box 2. Replacement element part numbers are identical to contents of Boxes 2 and 3.

Box 3. For options H, W, and H.5, all aluminum parts are anodized. H.5 seal designation includes the following: EPR seals, stainless steel wire mesh on elements, and light oil coating on housing exterior. Skydrol® is a registered trademark of Solutia Inc.

Box 4. If using Port B, Port A & B must always be the same type and size. Example: (A) P20 (B) P20 (C) P16

Box 6. See also "Accessories for Tank-Mounted Filters," page 307.