



In-Line Bulk Fuel Coalescing Filter

*Coalescing Elements Patent-Pending

16 gpm 60 L/min

> 150 psi 10 bar

Applications









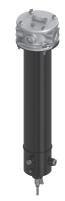
KIDNEY LOOP / RECIRCULATION

UNLOADING

HIGH-FLOW FUEL INJECTION SYSTEMS

Features and Benefits

- Patent-pending, three-phase, particulate and fuel/water separation media technology
- A revolutionary element designed for the highest single-pass water and particulate removal efficiencies in today's ultra-low sulfur diesel (ULSD) fluids
- Protects expensive Tier III and Tier IV engine components against failures caused by particulate and water transferred from bulk fuel tanks to the vehicle
- Allows users to achieve or exceed the particulate and water removal specifications of the injection system OEMs
- Previously acceptable industry standard products no longer provide the high-efficiency separation needed in today's ULSD fluids
- Housing design allows for field upgrade of any available option
- Schroeder Anti-Static Pleat® Media (ASP) is standard for all coalescing elements
- Pressure bypass indicator setting at 36 psi, with bypass valve cracking at 40 psi, allows for early indication before bypass of filter for advanced maintenance notice
- In applications >32°F (0°C) complete automation is achievable with fail-safe auto-drain feature using a remote 5 gallon (18L) or 20 gallon (75L) sump with alarm and auto shutdown
- Now available as a UL Certified, marine specific, fuel filter (ICFM)



Model no. of filter in photograph is: ICFVS16LEP



Model no. of filter in photograph is: ICFM

Markets



INDUSTRIAL



MOBILE VEHICLES



MARINE



MINING TECHNOLOGY



AGRICULTURE



GENERATION



COMMON RAIL INJECTOR SYSTEMS



FLEET



RAILROAD



FILTRATION

In-Line Bulk Fuel Coalescing Filter

*Coalescing Elements Patent-Pending



Filter Housing Specifications

BDA

GHPF

DDC

RDS2

BDFC

IIDIL

RCC

Flow Rating: Up to 16 gpm (60 L/min) for ULSD15

Inlet/Outlet Connection: 1 ½ " NPTF Standard, -16 (ORB) SAE J1926 Optional

Max. Operating Pressure: 150 psi (10 bar)

Min. Yield Pressure: 450 psi (31 bar)

Rated Fatigue Pressure: 90 psi (6 bar), per NFPA T2.6.1-2005

Temp. Range: 32°F to 165°F (0°C to 74°C) standard and AWD option

-20°F to 165°F (-29°C to 74°C) H option

Bypass Indication: 36 psi (2.5 bar) (Lower indication options available)

Bypass Valve Cracking: 40 psi (2.8 bar)

Porting Head/Cap: Aluminum - Coating Option see Box 7

Element Bowl: Steel - Epoxy Paint w/ High-phos Electroless Nickel Plating (Standard)

Filter Housing Weight: 15 lbs (6.8 kg) - Base unit without options or element

Element Change Clearance: Access from top (remove cap) - 18" (457.2 mm)

Access from below (remove bowl) - 2.5" (63.5 mm)

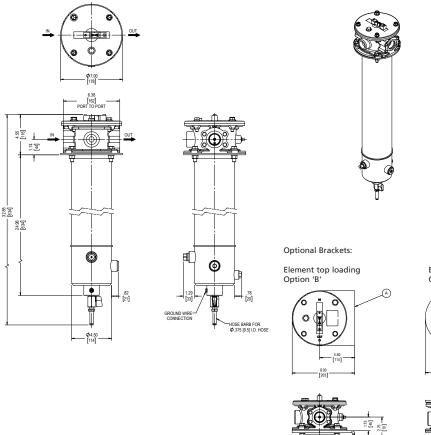
Housing Sump: 32 oz. (0.95 L)

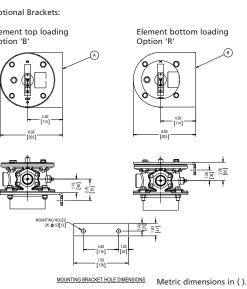
Optional: External water sump and non-immersion heater (power 120VAC, 235W),

Sight glass, bracket, water in fuel sensor w/ or w/out remote mount light and

6 lead

Note: For other electrical options, contact factory Element sold separately





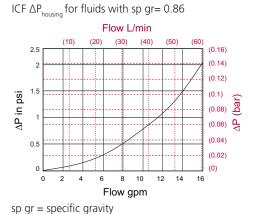


In-Line Bulk Fuel Coalescing Filter

*Coalescing Elements Patent-Pending

Pressure Drop Information Based on Flow Rate and Viscosity

ICE AD for fluids with spar- 0.96



 $\Delta P_{\text{element}}$

 $\Delta P_{element}$ = flow x element ΔP factor x viscosity factor

El. ΔP factors @ 37 SUS (3 cSt).

C184Z3V = 0.2

C184Z5V = 0.2

C184Z7VE = 0.09

If working in units of bars & L/min, divide above factor by 54.9.

Viscosity factor: Divide viscosity by 37 SUS (3 cSt).

Notes			

 $\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + \Delta P_{\text{element}}$

Exercise: Determine ΔP at 16 gpm (60 L/min) for ICFVP24LEP

Solution:

 $\Delta P_{\text{housing}} = 2.05 \text{ psi} = [0.14 \text{ bar}]$

 $\Delta P_{\text{coalescing}} = 16 \times 0.2 = 3.2 \text{ psi } [0.22 \text{ bar}]$

 $\Delta P_{\text{total}} = 2.05 + 3.2 = 5.25 \text{ psi } [0.36 \text{ bar}]$

Filter
Element
Selection
Coalescing
Element
Performance
Information

Elements Sold Separately

Highlighted product eligible for wick Delivery

Coalescing Element	Pressu	ure Side Coalescing
	Recommended Flow	Single Pass Water Removal Efficiency
C184Z5V	16 gpm	≥ 99.5%
C184Z3V	16 gpm	≥ 99.5%
C184Z7VE	16 gpm	Contact Factory for Element Data

Flow Direction: Inside Out

Element Nominal Dimensions: 4.0" (102 mm) O.D. x 18.5" (470 mm) long

*Schroeder Anti-Static Pleat Media (ASP®) is standard

*NOTE: Efficiency based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection. Discharge water concentration of <100 ppm free and emulsified water.

In-Line Fuel Coalescing Filter

*Coalescing Elements Patent-Pending



Filter Cap Assembly

ICF Options ICF

JIIFI

GHCF

OCF

BDS

DDC

Available Options

BD54

סטוכ

BDF

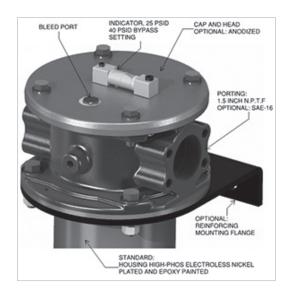
Panel & BD Control for Automatic HD Drain with Safety HDP

Features

D.C.

Shown w/
Automatic
Sump
(Manual
Remote Sump
is Optional
but tank is

the same)



NOTES: Water in fuel sensor (WIF) supplied w/ or w/out remote mount indicator light to show full filter housing sump

> T Option = WIF sensor only w/out filter housing sump full indication light or control

I Option = WIF sensor w/ remote mount filter housing sump full indicator light and NEMA 4X control panel supplied



NOTES: Filter Sump Heater Control Panel dimension: 6.5" W x 5.5" H x 6.5" D (165 W x 140 H x 165 D)

Automatic Water Drain Control Panel dimension: 10" W x 8" H x 12" D (254 W x 203.20 H x 304.80 D)

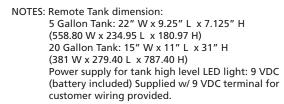
*For use above 32°F (0°C) only

Electrical cable length (Control Panel to ICF): 4 ft. (1.22m)

Hose length for Automatic Water Drain feature (ICF to Tank): 6 ft.(1.83m)

All control panels "NEMA 4X" rated

Metric dimensions in ().



Metric dimensions in ().





In-Line Fuel Coalescing Filter

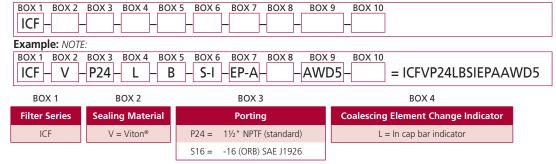
*Coalescing Elements Patent-Pending

BOX 5

Filter Model Number Selection

Highlighted product eligible for wickbelivery

How to Build a Valid Model Number for a Schroeder ICF without element:



BOX 6

BOX 7

Mounting Option Filter Housing Sump Level Indicator Option **Coating Option** B = Bracket (Element EP = Epoxy paint and plating (standard) top loading) | = Water In Fuel sensor w/ remote mount light A = Anodized cap & head (optional) indicator and 6' lead for use in factory supplied R = Bracket (Element control panel bottom loading) T = Water In Fuel sensor w/out remote light for use in customer supplied control panel Omit = None Omit = None BOX 9 **BOX 10** BOX 8 **Heating Option Automatic Drain & Remote Sump Options Optional Manual Drain Remote Sump** AWD5 = Auto water drain 5 gal tank w/ failsafe (only S5 = 5gal sump tank H = Filter Sump Heater offered for applications above 32°F (0°C) and S20 = 20gal sump tank Omit = None units ordered without heater) AWD20 = Auto water drain 20 gal tank w/ failsafe (only Omit = None offered for applications above 32°F (0°C) and units ordered without heater) Omit = None

NOTES:

For details on how to order the UL Listed ICFM, Contact Factory

Unless automatic drain option is specified, ICF units will come standard with manual drain

Coalescing element sold separately and selected below

If ordering the collection of options (Box 5. B, Box 6. S, and Box 8. H) together, please contact factory Box 2. Viton® is a registered trademark of DuPont Dow Elastomers

Box 6 and 7. Only two boxes that allow combination of options (S + I or EP + A)

Box 8. Filter sump heater option only available when ordered w/out automatic water drain (AWD5 or AWD20) Box 9. AWD fail safe is shown on page 25 (ICF)

Element Part Number	Press	sure Side Coalescing
	Max Flow	Single Pass Water Removal Efficiency
C184Z5V	16 gpm	≥ 99.5%
C184Z3V	16 gpm	≥ 99.5%
C184Z7VE	16 gpm	Contact Factory for Element Data

NOTE: Efficiency based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection. Discharge water concentration of <100 ppm free and emulsified water.

Flow Direction: Inside Out

Element Nominal Dimensions: 4.0" (102 mm) O.D. x 18.5" (470 mm) long

*Schroeder Anti-Static Pleat Media (ASP®) is standard

Fluid Compatibility

Element

Part Number Selection

Highlighted product eligible for

WickDelivery

Fuel Oils

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil

Bulk Diesel Filter

*Coalescing Elements Patent-Pending



150 psi 10 bar

25-50 gpm 95-189 L/min

Applications







UNLOADING



HIGH-FLOW FUEL

Features and Benefits

- Fuel dispensing and transfer filtration solution with choice of integral or blocked bypass to suit application
- Allows users to achieve or exceed the manufacturer requirements for particulate and water content in diesel fuel
- Designed with integrated particulate removal pre-filtration for downstream coalescing filter protection and extended element life
- Routine element change only needed on particulate pre-filter, which saves time and money
- Updated BDF design incorporates GHPF and GHCF filter housings for a reduced cost, improved function, and increased capacity
- Patented GeoSeal® element sealing interface ensures quality element replacement
- Particulate filtration available at 1 or 3 microns utilizing synthetic Z-Media® element for better contamination control
- Patented, three-phase, particulate and fuel/water separation media technology
- Housing design allows for field upgrade of any available option
- Complete automation is achievable with a water and fuel sensor and fail-safe auto-drain feature using a remote 5 gallons (18L) or 20 gallons (75L) sump with alarm and auto shutdown in application >32°F (0°C)
- Easy mounting and element service



Model no. of filter in photograph is: BDF111GGZ3CG5VD5



Model no. of filter in photograph is: BDF211GGZ3CG5VD5

Markets



INDUSTRIAL



VEHICLES



MARINE



MINING **TECHNOLOGY**



BULK FUEL FILTRATION



POWER **GENERATION**



COMMON RAIL INJECTOR SYSTEMS



FLEET



RAILROAD

BDF

Bulk Diesel Filter

Filter Housing Specifications

Flow Rating: BDF1: up to 25 gpm (95 L/min)

BDF2: up to 50 gpm (189 L/min)

Inlet/Outlet Connection: -24 (ORB) SAE J1926

Max. Operating Pressure: 150 psi (10 bar)

Temp. Range: -20°F to 225°F (-29°C to 107°C) w/ optional water sump heater, 32°F to 225°F

(0°C to 107°C) without heater, with standard features and AWD options

Bypass Indication: Particulate Filter Coalescing Filter

35 psi (2.4 bar) 35 psi (2.4 bar)

Bypass Valve Cracking: Particulate Filter Coalescing Filter
40 psi (2.8 bar)

40 psi (2.8 bar) 40 psi (2.8 bar)

Materials of Construction: Particulate & Coalescing Filter Coalescing Filter Only

Porting Head: Cast Aluminum, Anodized Sump: Cast Aluminum, Anodized

Element Case: Aluminum, Anodized

Weight: BDF1: 46.5 lbs BDF2: 89 lbs

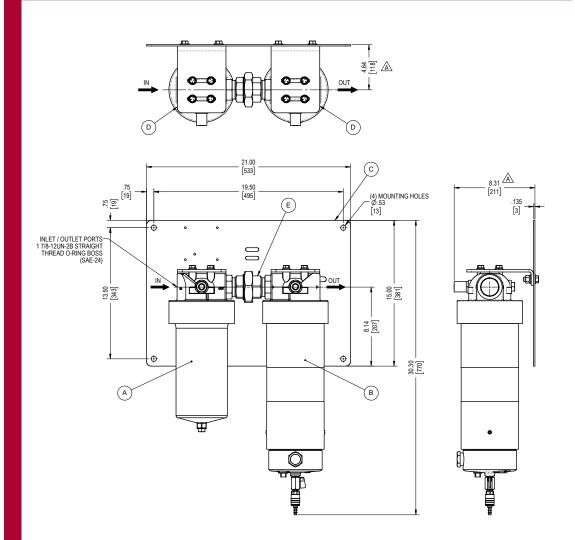
Element Change Clearance: Particulate Filter Coalescing Filter

2" (51 mm) 4.5" (114 mm)

Opt. Water Sump Heater: 120VAC, 1 x 74W (BDF1) / 2 x 74W (BDF2)

Opt. Visual Electrical Indicator: 120VAC

BDF1



Metric dimensions in ().

Dimensions shown are inches [millimeters] for general information and overall envelope size only.

For complete dimensions please contact Schroeder Industries to request a certified print.

Bulk Diesel Filter







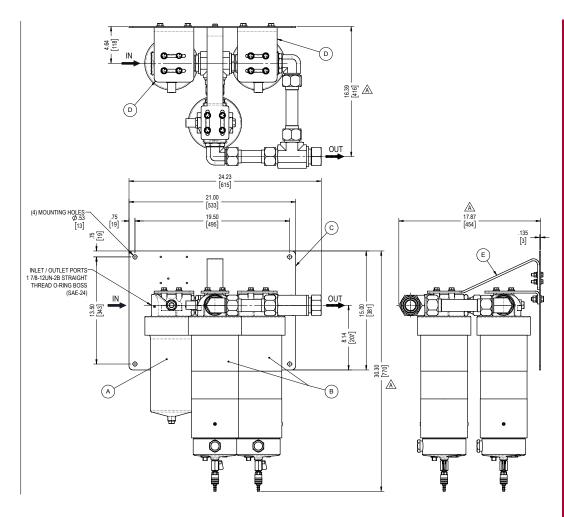
BDF

Element

Particulate HDPD Performance Information BCC

Element Water **Coalescing Performance** Information Particulate and Coalescing **Elements Sold** with System

Highlighted product eligible for QuickDelivery



Metric dimensions in (). Dimensions shown are inches [millimeters] for general information and overall envelope size only. For complete dimensions please contact Schroeder Industries to request a certified print.

Filtration Ratio per ISO 16889

Using APC calibrated per ISO 11171

Particulate Elements	DHC(g)	β_{x} (c) ≥ 200	β_x (c) ≥ 1000
11GGZ1V	172	<4.0	4.2
11GGZ3V	148	<4.0	4.8

Coalescing Element	Pressure Sic	de Coalescing
	Max Flow	Single Pass Water Removal Efficiency
C125GZ5V	25 gpm	≥ 95%

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Particulate Element

Flow Direction: Outside In

5.0" (27 mm) O.D. x 11" (279 mm) long Element Nominal Dimensions:

Coalescing Element

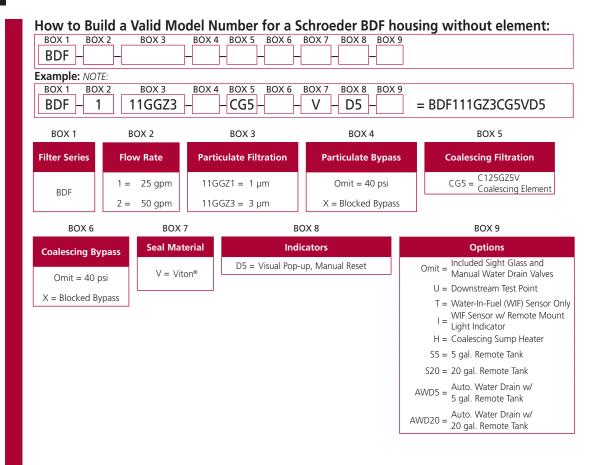
Inside Out Flow Direction:

Element Nominal Dimensions: 5.0" (27 mm) O.D. x 12" (305 mm) long



Bulk Diesel Filter

Filter Model Number Selection



Element Part Number Selection

Highlighted product eligible for QuickDelivery

Filtration Ratio per ISO 16889

Using APC calibrated per ISO 11171

Particulate Elements	DHC(g)	β_{x} (c) ≥ 200	β_{x} (c) ≥ 1000
11GGZ1V	172	<4.0	4.2
11GGZ3V	148	<4.0	4.8

Coalescing Element	Pressure Sid	de Coalescing
	Max Flow	Single Pass Water Removal Efficiency
C125GZ5V	25 gpm	≥ 95%

Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500) water injection

Particulate Element

Flow Direction: Outside In

Element Nominal Dimensions: 5.0" (27 mm) O.D. x 11" (279 mm) long

Coalescing Element

Flow Direction: Inside Out

Element Nominal Dimensions: 5.0" (27 mm) O.D. x 12" (305 mm) long

Fluid Compatibility

Fuel Oils

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil

In-Line Water Absorbing Diesel Fuel Bag Filter

BDA

*∐*min

Applications









Application Introduction:

The BDA provides a high capacity water absorbing solution for diesel fuel in a familiar process filtration housing configuration. The BDA combines the high volume particulate filtration performance of a bag housing element with a high capacity water absorbent media to provide an economic solution for particulate and water removal in diesel fuel systems. The BDA can be used for dispensing or kidney-loop installations. The filter is designed for use with standard diesel fuel as well as bio-based blends.

Features and Benefits

- One housing and bag filter provides both high capacity particulate and water removal performance
- A particulate filtration rating of 10 µm is standard
- Housings are high quality stainless steel, CE Marked vessels
- A positive bag seating mechanism helps to minimize the risk of
- Fixed legs with height and 360° rotational adjustment allow for various mounting options



Model no. of filter in photograph is:

Markets



INDUSTRIAL



GENERATION



MOBILE VEHICLES



COMMON RAIL INJECTOR SYSTEMS



MARINE



FLEET



MINING **TECHNOLOGY**



RAILROAD



AGRICULTURE



FILTRATION

35 or 70 gpm 132 or 265

BDA 145 psi 10 bar



In-Line Water Absorbing Diesel Fuel Filter

Filter Housing Specifications

Max Flow Rating: BDAH1: 35 gpm (132 L/min)

BDAH2: 70 gpm (265 L/min)

Inlet/Outlet Connection: 2" NPTF

2" SAE 4-Bolt Flange Code 61

2" BSPF

Max. Operating Pressure: 145 psi (10.3 bar)

Recommended Element Change Differential Pressure:

22 psi (1.5 bar)

Max. Element Differential 55 psi (4 bar)

Pressure:

Temp. Range: -20°F to 176°F (-29°C to 80°C)

Available Gauge Porting: (2) 1/4" BSP

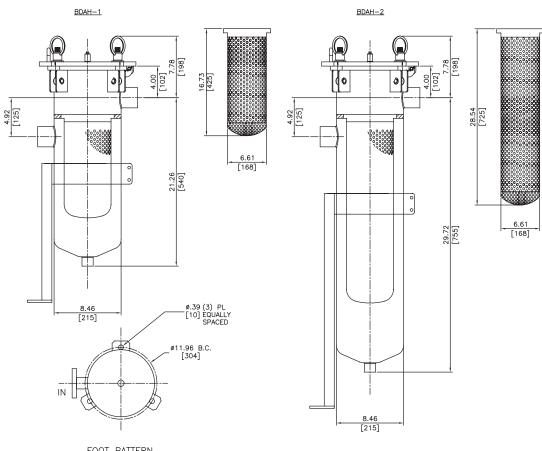
Materials of Construction: 304 Stainless Steel

Weight: BDAH1: 66 lbs. (30 kg) BDAH2: 84 lbs. (38 kg)

Element Change Clearance: Min. required 14" (356 mm)

*Note: Elements sold separately

BDA-H



FOOT PATTERN

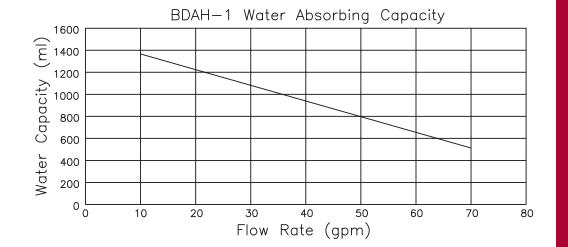
Dimensions shown are inches [millimeters] for general information and overall envelope size only. For complete dimensions please contact Schroeder Industries to request a certified print.

In-Line Water Absorbing Diesel Fuel Filter BDA

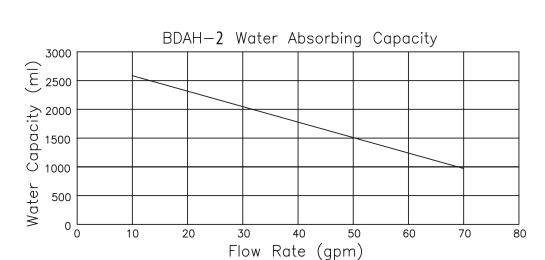


Water Absorbing Bag Element	Bag Housing Size	Micron Rating	Bag Element Dimensions
FA210P1PW	Size 1	10 μm	7" (178 mm) O.D. x 17" (432 mm) long
FA210P2PW	Size 2	10 μm	7" (178 mm) O.D. x 32" (813 mm) long









Pressure Drop Information: $\Delta P_{\text{housing}} < 0.5 \text{ psi}$

Drop Information Based on Flow Rate and Viscosity

Pressure

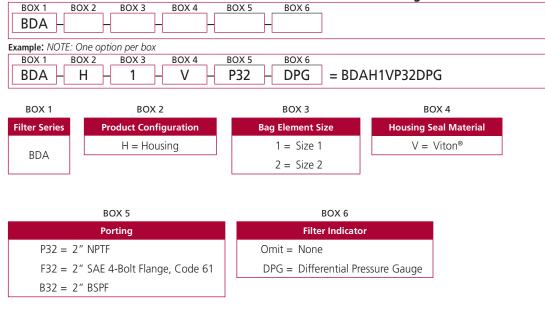
Notes			



In-Line Water Absorbing Diesel Fuel Filter

Filter Model Number Selection





NOTES:

Bag Filters sold separately and are listed below

Element Part Number Selection

Water Absorbing Element	Bag Housing Size	Max Flow Rate gpm (L/min)	Micron Rating	Bag Element Dimensions
FA210P1PW	Size 1	35 (132)	10 µm	7" (178 mm) O.D. x 17" (432 mm) long
FA210P2PW	Size 2	70 (265)	10 µm	7" (178 mm) O.D. x 32" (813 mm) long

Fluid Compatibility

Fuel Oils

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil

GeoSeal® High-Flow Particulate Filter GHPF

100 gpm

150 psi 10.3 bar

380 Ľ/min BDF

GHPF

Applications









INJECTION SYSTEMS

Features and Benefits

- Diesel fuel particulate filter for dispensing, transfer or polishing filtration applications
- Uses patented GeoSeal® elements
- All-aluminum filter housing is fully compatible with diesel and biodiesel
- Minimal clearance needed for element service, ideal for enclosure installations
- Cartridge style element improves performance and reduces waste compared to spin-on solutions
- Port to port and mounting pattern dimensions match standard spin-on assembly



Model No. of filter in photograph is: GHPF11GGZ3VS24D5R

Flow Rating: Up to 100 gpm (380 L/min)

Max. Operating Pressure: 150 psi (10.3 bar)

Min. Yield: 2600 psi (179 bar)

Temp. Range: -20°F to 225°F (-29°C to 107°C)

Bypass Setting: Cracking: 40 psi (2.8 bar) Porting Head: Cast Aluminum, Anodized

Element Case: Aluminum, Anodized Weight of GHPF: 7.64 lbs. (3.47 kg)

Element Change Clearance: 2" (51 mm)

Filter Housing **Specifications**

Markets



INDUSTRIAL



MOBILE **VEHICLES**





MINING **TECHNOLOGY**



AGRICULTURE



GENERATION



COMMON RAIL INJECTOR SYSTEMS



FLEET



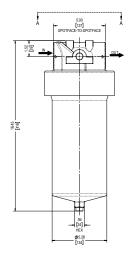
RAILROAD

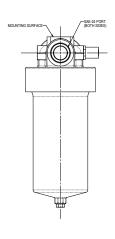


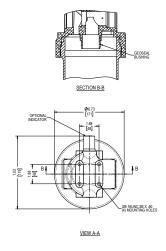
FILTRATION



GeoSeal® High-Flow Particulate Filter







Metric dimensions in ().
Dimensions shown are inches [millimeters] for general information and overall envelope size only.
For complete dimensions please contact Schroeder Industries to request a certified print.

Element Performance Information

			atio per ISO 16889 ibrated per ISO 11171
Media Type	Element	$\beta_{x}(c) \geq 200$	$\beta_{x}(c) \geq 1000$
Traditional Excellement® Z-Media®	11GGZ1V 11GGZ3V 11GGZ5V 11GGZ10V 11GGZ25V	<4.0 4.6 5.9 11.4 15.8	4.5 5.8 7.8 13.2 17.5

Dirt Holding Capacity

Media Type	Element	DHC (gm)
Traditional Excellement® Z-Media®	11GGZ1V 11GGZ3V 11GGZ5V 11GGZ10V 11GGZ25V	172 148 174 165 164

Element Collapse Rating: 150 psid (10.3 bar) for standard and non-bypassing elements

Flow Direction: Outside In

Element Nominal

Dimensions: 11GG: 5" (127 mm) O.D. x 11" (305 mm) long

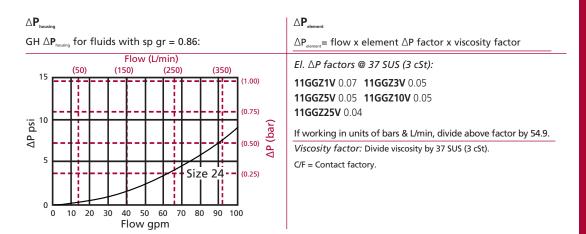
GeoSeal® High-Flow Particulate Filter GHPF

Diesel Fuel and Biodiesel (B100).

For other Distillate Petroleum, Contact Factory.

Pressure	Series	Element Part No.	Element selections are predicated on the use of 37 SUS (3 cSt) Diesel Fuel and Biodiesel (B100), SAE-24 porting, and a 40 psi (2.8 bar) bypass valve.					
	11GGZ1V			11GGZ1V				
	11GGZ3V		11GGZ3V					
	Z- Media®	11GGZ5V		11GGZ5V				
	IVICUIU	11GGZ10V	0V 11GGZ10V					
	11GGZ25V				11GG	Z25V		
Flow		gpm	0	20	40	60	80	100
		(L/min)	0	50	150	2!	50	380

Shown above are the elements most commonly used in this housing.



sp gr = specific gravity

Sizing of elements should be based on element flow information provided in the Element Selection chart above.

Notes		

$$\Delta \mathbf{P}_{\text{filter}} = \Delta \mathbf{P}_{\text{housing}} + \Delta \mathbf{P}_{\text{element}}$$

Determine $\triangle P$ at 80 gpm (303 L/min) for GHPF11GGZ3VS24D5R using 37 SUS (3 cSt) fluid.

Solution:

 $\Delta P_{\text{housing}} = 6.0 \text{ psi } [0.41 \text{ bar}]$

$$\Delta P_{\text{\tiny element}} = 80 \times 0.05 \times (37 \div 37) = 4.0 \text{ psi}$$
 or

=
$$[303 \times (0.05 \div 54.9) \times (3 \div 3) = 0.28 \text{ bar}]$$

$$\Delta P_{\text{total}}$$
 = 6.0 + 4.0 = 10.0 psi
or
= [0.41 + 0.28 = 0.69 bar]

Fluid Compatibility

Element Selection

GHPF

Based on Flow Rate

Pressure Drop Information

Flow Rate and Viscosity

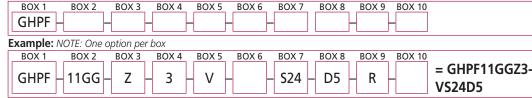


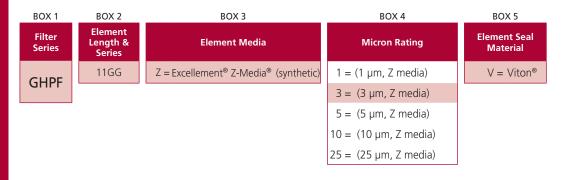
GeoSeal® High-Flow Particulate Filter

Filter Model Number Selection

Highlighted product eligible for wick Delivery









BOX 9	BOX 10	
Indicator Orientation	Options	
R = Right Side	Omit = None	
L = Left Side	U = Downstream Test Point	

NOTES:

Box 2. Replacement element part numbers are a combination of Boxes 2, 3, 4 and 5.

Box 9. As viewed in the direction of the fluid flow from inlet to outlet.

GeoSeal® High-Flow Coalescing Filter GHCF

Applications









UNLOADING



HIGH-FLOW FUEL



KIDNEY LOOP / RECIRCULATION

Features and Benefits

- Diesel fuel coalescing filter for dispensing, transfer or polishing filtration applications
- Uses patented GeoSeal® elements
- All-aluminum filter housing is fully compatible with diesel and biodiesel
- Minimal clearance needed for element service, ideal for enclosure installations
- Cartridge style element improves performance and reduces waste compared to spin-on solutions
- A compact design with reduced dimensions compared to similar cartridge filter and spin-on solutions on the market



Model No. of filter in photograph is: GHCFCG5VS24D5RTH

Flow Rating: Up to 25 gpm (95 L/min)

Max. Operating Pressure: 150 psi (10.3 bar)

Min. Yield: 1189 psi (82 bar)

Temp. Range: 32°F to 225°F (0°C to 107°C) Standard; -20°F to 225°F (-29°C to 107°C) Heater Option

Bypass Setting: 40 psi (2.8 bar)

Porting Head: Cast Aluminum, Anodized Element Case: Aluminum, Anodized Sump: Cast Aluminum, Anodized

Weight of GHCF: 19.45 lbs. (8.82 kg)

Element Change Clearance: 4.5" (114 mm)

Markets



INDUSTRIAL



MOBILE **VEHICLES**





MINING **TECHNOLOGY**



AGRICULTURE



GENERATION



COMMON RAIL INJECTOR SYSTEMS



FLEET



RAILROAD



FILTRATION

25 gpm 95 Ľ/min

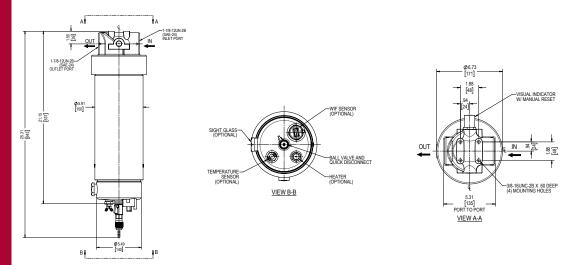
150 psi 10.3 bar

GHCF

Filter Housing **Specifications**



GHCF GeoSeal® High-Flow Coalescing Filter



Dimensions shown are inches [millimeters] for general information and overall envelope size only. For complete dimensions please contact Schroeder Industries to request a certified print.

Filter Element Selection Coalescing Element **Performance** Information **Elements Sold**

Separately

Coalescing Element	Pressure Side Coalescing		
	Recommended Flow	Single Pass Water Removal Efficiency	
C125GZ5V	25 gpm	> 95%	

Flow Direction: Inside Out

Element Nominal Dimensions: *Schroeder Anti-Static Pleat Media (ASP®) is standard

5" (127 mm) O.D. x 12" (305 mm) long

Element Collapse Rating: 150 psid (10.3 bar) for standard and non-bypassing elements

*NOTE: Efficiency based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection. Discharge water concentration of <100 ppm free and emulsified water.

Fluid Compatibility

Diesel Fuel and Biodiesel (B100).

For other Distillate Petroleum, Contact Factory.

GeoSeal® High-Flow Coalescing Filter GHCF

Pressure Drop

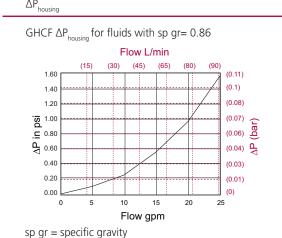
Based on

Flow Rate

and Viscosity

Information

*Coalescing Elements Patent-Pending



 $\Delta P_{\text{element}} = \text{flow x element} \ \Delta P \text{ factor x viscosity factor}$

Element ΔP factors @ 37 SUS (3 cSt).

C125GZ5V = 0.098

If working in units of bars & L/min, divide above factor by 54.9.

Viscosity factor: Divide viscosity by 37 SUS (3 cSt).

GHCF

Notes			

$\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + \Delta P_{\text{element}}$	ΔP_{filter}	$= \Delta P_{\text{housing}}$	+ ΔP _{element}
--	----------------------------	-------------------------------	-------------------------

Exercise: Determine ΔP at 25 gpm (95 L/min) for GHCFCG5V

Solution:

 $\Delta P_{\text{housing}} = 1.6 \text{ psi} = [0.11 \text{ bar}]$

 $\Delta P_{coalescing} = 25 \times 0.098 = 2.5 \text{ psi } [0.17 \text{ bar}]$

 $\Delta P_{\text{total}} = 1.6 + 2.5 = 4.1 \text{ psi } [0.28 \text{ bar}]$

Coalescing Element		Pressure Side Coalescing		
		Recommended Flow	Single Pass Water Removal Efficiency	
	C125GZ5V	25 gpm	> 95%	

Flow Direction: Inside Out

Element Nominal Dimensions: 5" (127 mm) O.D. x 12" (305 mm) long

Filter Element Selection **Coalescing Element Performance** Information **Elements Sold**

Separately

Highlighted product eligible for QuickDelivery

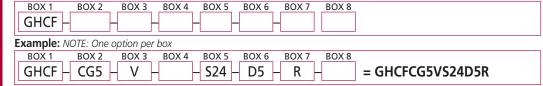


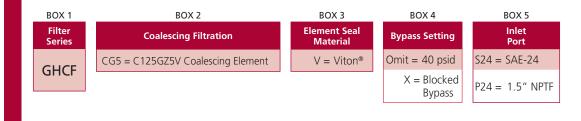
GeoSeal® High-Flow Coalescing Filter

Filter Model Number Selection

Highlighted product eligible for wickDelivery

How to Build a Valid Model Number for a Schroeder GHCF:





BOX 6

Dirt Alarm® Options

Visual D5 = Visual pop-up w/manual reset

BOX 7

Indicator Orientation

R = Right Side L = Left Side BOX 8

Sump Options

Omit = Sump Sight Glass (standard)

UU = Upstream & Downstream Test Point

T = WIF Sensor Only

I = WIF Sensor w/ Indicator Lamp

H = Sump Heat (74W)

S5 = 5 gal. Water Collection Tank

S20 = 20 gal. Water Collection Tank

AWD5 = Auto Water Drain w/ 5 gal. Collection Tank

AWD20 = Auto Water Drain w/ 20 gal. Collection Tank

NOTES:

Box 4. A blocked bypass requires the user to ensure a pressure relief is integrated into the system to prevent overpressuring the filter housings.

Box 7. As viewed in the direction of the fluid flow from inlet to outlet.

Box 8. Test point adapter replaces the blanking plug installed opposite the element indicator.

Bulk Diesel Fuel Coalescing Filter

*Coalescing Elements Patent-Pending

Applications









LINIOADING



HIGH-FLOW FUEL



Application Introduction:

The Reason for Better Bulk Fuel Filtration

Advances in diesel engine fuel injection systems have been instrumental in complying with future emission standards. Higher pressure fuel injectors produce a finer mist of fuel, which burns cleaner. Common rail injection systems run at higher pressures and allow more injections per combustion cycle improving fuel economy, engine performance with lower noise. Higher pressure fuel injector systems have tighter tolerances and require the highest efficiency, single-pass particulate and water removal to minimize wear related failures.

Features and Benefits

- Patent-pending, three-phase, particulate and fuel/water separation media technology
- A revolutionary element designed for the highest single-pass water and particulate removal efficiencies in today's ultra-low sulfur diesel (ULSD) fluids
- Protects expensive Tier 3 and Tier 4 engine components against failures caused by particulate and water transferred from the bulk fuels tanks to the vehicle
- Allows users to achieve or exceed the particulate and water removal specifications of the injection system OEMs
- Previously acceptable industry standard products no longer provide the high-efficiency separation needed in today's ULSD fluids
- Complete automation is achievable with fail-safe auto-drain feature using a remote 5 gallon (18L) or 20 gallon (75L) sump with alarm and auto shutdown in application above 32°F (0°C)



Model no. of filter in photograph

Markets



INDUSTRIAL





COMMON RAIL INJECTOR SYSTEMS **GENERATION**



MARINE



FLEET



MINING **TECHNOLOGY**



RAILROAD



AGRICULTURE



FILTRATION

70 gpm 265 L/min BDF

100 psi 7 bar

QCF



F Bulk Diesel Fuel Coalescing Filter

Filter Housing Specifications

Flow Rating: Up to 70 gpm (265 L/min) for ULSD15

Inlet/Outlet Connection: -24 (ORB) SAE J1926

Drain Connection Upper: 1/4" NPT Ball Valve

Drain Connection Lower: 1/4" NPT Ball Valve
Max. Operating Pressure: 100 psi (7 bar)

Min. Yield Pressure: 400 psi (27.6 bar) without sight gauge

Rated Fatigue Pressure: Contact Factory

Temperature range: -20°F to 165°F (-29°C to 74°C) Standard

32°F to 165°F (0°C to 74°C) with optional sight gauge

Bypass Indication: 25 psi (1.7 bar) (Lower indication options available)

Bypass Valve Cracking: 30 psi (2 bar)

Materials of Construction: Porting Base: Anodized Aluminum

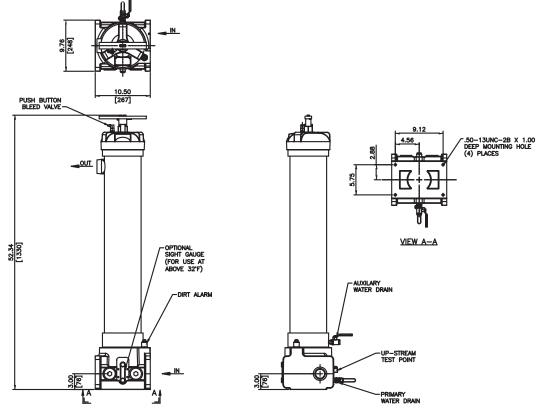
Element Bowl: Epoxy Paint w/ High-phos Electroless Nickel Plating (Standard)

Cap: Nickel Coated Ductile Iron

Weight: 155 Lbs. (77 kg)
Element Change Clearance: 33.8" (858 mm)

NOTES:

Element is sold with housing



Metric dimensions in ().

Dimensions shown are inches [millimeters] for general information and overall envelope size only. For complete dimensions please contact Schroeder Industries to request a certified print.

Bulk Diesel Fuel Coalescing Filter



Element

Coalescing Element	Pressure Side Coalescing		
	Max Flow	Single Pass Water Removal Efficiency	
C396Z5V	70 gpm	≥ 99.5%	

Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long



QCF

BDS

BDS2

BDS3

Pressure
Drop
Information

Based on Flow Rate and Viscosity

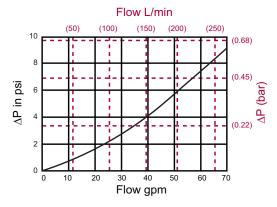
11/11/6

BDFC

BDFP

DDC

BCC



sp gr = specific gravity

C396Z5V = .17
If working in units of bars & L/min, divide above factor by 54.9.
Viscosity factor: Divide viscosity by 37 SUS (3 cSt).

 $\Delta P_{element}$ = flow x element ΔP factor x viscosity factor

Notes		

$$\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + \Delta P_{\text{element}}$$

Exercise: Determine ΔP at 70 gpm (265 L/min) for QCFC5V24VM

Solution:

 $\Delta P_{\text{housing}} = 9.2 \text{ psi} = [0.63 \text{ bar}]$

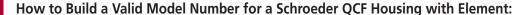
 $\Delta P_{element} = 70 \times 0.17 = 11.9 \text{ psi } [.82 \text{ bar}]$

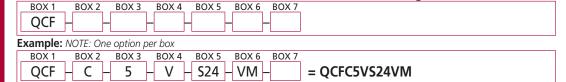
 $\Delta P_{\text{total}} = 9.2 + 11.9 = 21.1 \text{ psi } [1.46 \text{ bar}]$



Bulk Diesel Fuel Coalescing Filter

Filter Model Number Selection





 BOX 1
 BOX 2
 BOX 3
 BOX 4

 Filter Series
 Coalescing Element Series
 Element Media Type
 Housing Sealing Material

 QCF
 C = C396Z5V
 5 = 5 μm Coalescing
 V = Viton®

BOX 5

Porting

S24 = -24 (ORB) SAE J1926

Bypass Indicator Series

VM = Visual Pop-Up w/ Manual Reset

BOX 7

Additional Options

Omit = None (standard)

H = Sump Heater

S = Sight Gauge

AWD5 = Auto water drain 5 gal tank w/ failsafe

AWD20 = Auto water drain 20 gal tank w/ failsafe

NOTES:

Optional sight gauge and AWD's for use only >32° F (0°C)

Box 4. Viton® is a registered trademark of DuPont Dow Elastomers

Box 7. For automatic drain option, contact factory

Element Part Number Selection

Highlighted product eligible for pickDelivery

Coalescing Element	Pressure Side Coalescing			
	Max Flow	Single Pass Water Removal Efficiency		
C396Z5V	70 gpm	≥ 99.5%		

Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

Fluid Compatibility

Fuel Oils

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil

*Coalescing Elements Patent-Pending

Applications











KIDNEY LOOP

70 gpm 265 L/min BDF

100 psi 7 bar

BDS

Features and Benefits

- Designed with integrated particulate removal pre-filtration for maximum coalescing filter element life in the downstream housing
- Sized for high flow or highly contaminated fluid applications
- Routine element change is only needed on Pre-filter (the particulate filter) which saves time and money
- Patent-pending, three-phase, particulate and fuel/water separation media technology
- A revolutionary element designed for the highest singlepass water and particulate removal efficiencies in today's ultra-low sulfur diesel (ULSD) fluids
- Protects expensive Tier 3 and Tier 4 engine components against failures caused by particulate and water transferred from the bulk fuel tank to the vehicle
- Allows users to achieve or exceed the particulate and water removal specifications of the injection system OEMs
- Previously acceptable industry standard products no longer provide the high-efficiency separation needed in today's
- In applications >32°F (0°C) complete automation is achievable with a water in fuel sensor and fail-safe auto-drain feature using a remote 5 gallons (18L) or 20 gallons (75L) sump with alarm and auto shutdown
- Schroeder Anti-Static Pleat Media (ASP®) is standard for all coalescing elements



Model no. of filter in photograph is: BDS39QPMLZ3VVM

Markets



INDUSTRIAL

GENERATION



MOBILE VEHICLES



MARINE



MINING **TECHNOLOGY**



AGRICULTURE



COMMON RAIL INJECTOR SYSTEMS



RAILROAD





Filter Housing Specifications

Flow Rating: Up to 70 gpm (265 L/min) for ULSD15

Inlet/Outlet Connection: -24 (ORB) SAE J1926Drain Connection Upper: 1/4" NPT Ball ValveDrain Connection Lower: 1/4" NPT Ball Valve

Max. Operating Pressure: 100 psi (7 bar)

Min. Yield Pressure: 400 psi (27.6 bar) without sight gauge

Contact factory for yield pressure rating with sight gauge

Rated Fatigue Pressure: Contact Factory

Temperature range: -20°F to 165°F (-29°C to 74°C) sump heater option

32°F to 165°F (0°C to 74°C) standard or AWD option

Bypass Indication: Particulate Filter Coalescing Filter

(Lower indication options available) Particulate: 15 psi (1.03 bar) Coalescing: 25 psi (1.7 bar)

Bypass Valve Cracking: Particulate Filter Coalescing Filter

Particulate: 20 psi (1.37 bar) Coalescing: 30 psi (2 bar)

Materials of Construction: Particulate Filter Coalescing Filter

Porting Base: Anodized Aluminum Porting Base: Anodized Aluminum

Element Bowl: Epoxy Paint w/
High-phos Electroless Nickel Plating
(Standard)

Element Bowl: Epoxy Paint w/
High-phos Electroless Nickel Plating
(Standard)

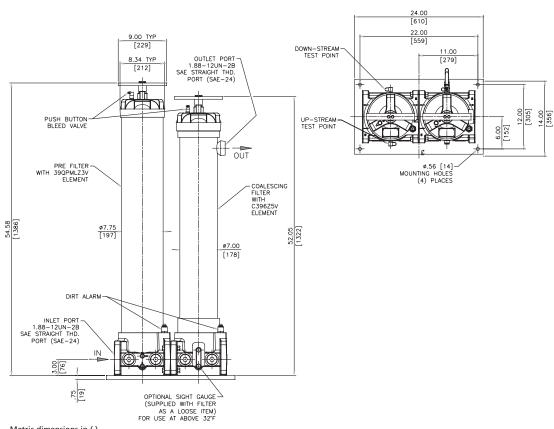
Cap: Plated Steel Cap: Plated Steel

Weight: 441 Lbs. (200 kg)

Element Change Clearance: 33.8" (858 mm)

NOTES:

Elements are sold with the housing



Metric dimensions in ().

Dimensions shown are inches [millimeters] for general information and overall envelope size only.

For complete dimensions please contact Schroeder Industries to request a certified print.



Filtration Ratio per ISO 16889

Using APC calibrated per ISO 11171

Particulate Elements	DHC	β_x (c) ≥ 200	β_x (c) ≥ 1000
39QPMLZ1V	1485 grams	<4.0	4.2
39QPMLZ3V	1525 grams	<4.0	4.8

Coalescing Element	Pressure Side Coalescing		
	Max Flow	Single Pass Water Removal Efficiency	
C396Z5V	70 gpm	≥ 99.5%	

Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Particulate Element

Flow Direction: Outside In

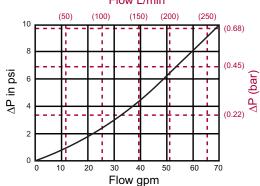
Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

Coalescing Element

Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

BDS $\Delta P_{housing}$ for fluids with sp gr= 0.86 Flow L/min (50)(100)(150)(200)(250)10



sp gr = specific gravity

Notes	

 $\Delta P_{element}$ = flow x element ΔP factor x viscosity factor

El. ΔP factors @ 37 SUS (3 cSt).

C396Z5V = .17

39QPMLZ1V = .01

39QPMLZ3V = .01

If working in units of bars & L/min, divide above factor by 54.9.

Viscosity factor: Divide viscosity by 37 SUS (3 cSt).

 $\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + \Delta P_{\text{element}}$

Exercise: Determine ΔP at 70 gpm (265 L/min) for

BDS39QPMLZ3VVM

Solution:

 $\Delta P_{\text{housing}} = 10 \text{ psi} = [0.69 \text{ bar}]$

 $\Delta P_{element (39QPML)} = 70 \times 0.01 = 0.7 \text{ psi } [.05 \text{ bar}]$

 $\Delta P_{\text{element (C396)}} = 70 \times 0.17 = 11.9 \text{ psi } [.82 \text{ bar}]$

 $\Delta P_{\text{total}} = 10 + 0.7 + 11.9 = 22.6 \text{ psi } [1.56 \text{ bar}]$

Element **Particulate Performance** Information BDA

Element Coalescing Performance GHCF Information **Elements Sold**

with Housing

BDS Highlighted product eligible for **QuickDelivery**

Pressure Drop Information_{VH-C} Based on Flow Rate and Viscosity



Filter Model Number Selection

How to Build a Valid Model Number for a Schroeder BDS supplied with coalescing element:



Example: NOTE: One option per box

BOX 1 BOX 2 BOX 3 BOX 4 BOX 5 BDS -39QPMLZ3-V V VM = BDS39QPMLZ3VVM

BOX 1
Filter Series

BDS

BOX 2

Particulate Filter Micron Rating

39QPMLZ1 = 1µm

39QPMLZ3 = 3µm

Housing Seal Material

V = Viton®

BOX 3

Dirt Alarm®

VM = Visual Pop-Up w/ Manual Reset

BOX 4

BOX 5

Additional Options Omit = None (standard) H = Sump Heater S = Sight Gauge AWD5 = Auto water drain 5 gal tank w/ failsafe AWD20 = Auto water drain 20 gal tank w/ failsafe C = Cla-Val® Flow Control Valve (2" ANSI 150# flange)

NOTES:

Optional AWD for use only >32° F (0°C) Box 4. Viton® is a registered trademark of DuPont Dow Elastomers

Element Part Number Selection

Highlighted product eligible for Quick Delivery

Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171

 Particulate Elements
 DHC
 $β_x$ (c) ≥ 200
 $β_x$ (c) ≥ 1000

 39QPMLZ1V
 1485 grams
 <4.0</td>
 4.2

 39QPMLZ3V
 1525 grams
 <4.0</td>
 4.8

Coalescing Element	Pressure Side Coalescing		
	Max Flow	Single Pass Water Removal Efficiency	
C396Z5V	70 gpm	≥ 99.5%	

Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Particulate Element

Flow Direction: Outside In

Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

Coalescing Element

Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

Fluid Compatibility

Fuel Oils

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil

*Coalescing Elements Patent-Pending

Applications











KIDNEY LOOP / RECIRCULATION

70-140 gpm 248-530 L/min BDF

100 psi 7 bar

BDS2

Features and Benefits

- Designed with integrated particulate removal pre-filtration for maximum coalescing filter element life in the downstream housing
- Sized for higher flows or highly contaminated fluid applications
- Routine element change is only needed on pre-filter (the particulate filter) which saves time and money
- Patent-pending, three-phase, particulate and fuel/water separation media technology
- A revolutionary element designed for the highest single-pass water and particulate removal efficiencies in today's ultra-low sulfur diesel (ULSD) fluids
- Protects expensive Tier 3 and Tier 4 engine components against failures caused by particulate and water transferred from the bulk fuel tank to the vehicle
- Allows users to achieve or exceed the particulate and water removal specifications of the injection system OEMs
- Previously acceptable industry standard products no longer provide the high-efficiency separation needed in today's
- In applications >32°F (0°C) complete automation is achievable with a water in fuel sensor fail-safe auto-drain feature using a remote 5 gallon (18L) or 20 gallon (75L) sump with alarm and auto shutdown
- Schroeder Anti-Static Pleat Media (ASP®) is standard for all coalescing elements



Model no. of filter in photograph is: BDS239QPMLZ3VVM

Markets



INDUSTRIAL



MOBILE VEHICLES



MARINE



MINING **TECHNOLOGY**





FILTRATION



GENERATION



COMMON RAIL INJECTOR SYSTEMS



FLEET



RAILROAD

BDS2

2 Bulk Diesel Multi-Skid

Filter Housing Specifications

Flow Rating: Up to 140 gpm (530 L/min) for ULSD15

Inlet/Outlet Connection: -32 (ORB) SAE J1926

Drain Connection Upper: 1/4" NPT Ball Valve

Drain Connection Lower: 1/4" NPT Ball Valve

Min. Yield Pressure: 400 psi (27.6 bar) without sight gauge

Contact factory for yield pressure rating with sight gauge

atad Fatinus Drassuras Contast Fastani

Rated Fatigue Pressure: Contact Factory

Max. Operating Pressure: 100 psi (7 bar)

Temperature range: -20°F to 165°F (-29°C to 74°C) sump heater option

32°F to 165°F (0°C to 74°C) standard or AWD option

Bypass Indication: Particulate Filter Coalescing Filter

(Lower indication options available) Particulate: 15 psi (1.03 bar) Coalescing: 25 psi (1.7 bar)

Bypass Valve Cracking: Particulate Filter Coalescing Filter

Particulate: 20 psi (1.37 bar) Coalescing: 30 psi (2 bar)

Materials of Construction: Particulate Filter Coalescing Filter

Porting Base: Anodized Aluminum Porting Base: Anodized Aluminum

Element Bowl: Epoxy Paint w/ High-phos Electroless Nickel Plating

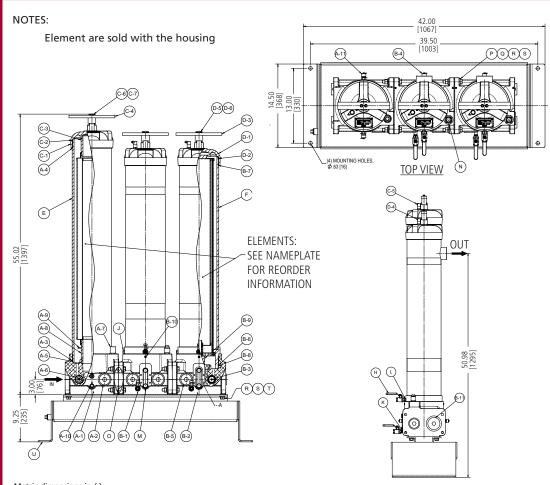
Element Bowl: Epoxy Paint w/ High-phos Electroless Nickel Plating

(Standard) (Standard)

Cap: Plated Steel Cap: Plated Steel

Weight: 596 Lbs. (270 kg)

Element Change Clearance: 33.8" (858 mm)



Metric dimensions in (). Dimensions shown are inches [millimeters] for general information and overall envelope size only. For complete dimensions please contact Schroeder Industries to request a certified print.



Filtration Ratio per ISO 16889

Using APC calibrated per ISO 11171

Particulate Elements	DHC	β_x (c) ≥ 200	β_{x} (c) ≥ 1000
39QPMLZ1V	1485 grams	<4.0	4.2
39QPMLZ3V	1525 grams	<4.0	4.8

Coalescing Element	Pressure Side Coalescing		
	Max Flow	Single Pass Water Removal Efficiency	
C396Z5V	70 gpm	≥ 99.5%	

Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Particulate Element

Flow Direction: Outside In

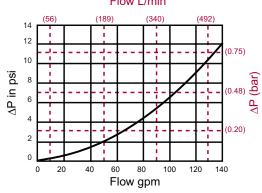
Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

Coalescing Element

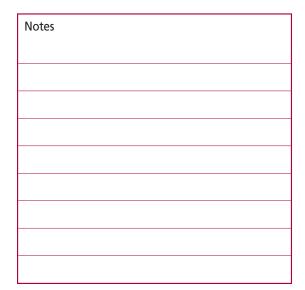
Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

 $\Delta P_{\underline{housing}}$ BDS $\Delta P_{housing}$ for fluids with sp gr= 0.86 Flow L/min



sp gr = specific gravity



 $\Delta P_{element}$ = flow x element ΔP factor x viscosity factor

El. ΔP factors @ 37 SUS (3 cSt).

C396Z5V = .17

39QPMLZ1V = .01

390PMLZ3V = .01

If working in units of bars & L/min, divide above factor by 54.9.

Viscosity factor: Divide viscosity by 37 SUS (3 cSt).

 $\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + \Delta P_{\text{element}}$

Exercise: Determine ΔP at 70 gpm (265 L/min) for BDS239QPMLZ3VVM

Solution:

 $\Delta P_{\text{housing}} = 3.0 \text{ psi} = [0.21 \text{ bar}]$

 $\Delta P_{\text{element (39QPML)}} = 70 \times 0.01 = 0.7 \text{ psi [.05 bar]}$

 $\Delta P_{\text{element (C396)}} = 70 \times 0.17 = 11.9 \text{ psi } [.82 \text{ bar}]$

 $\Delta P_{\text{total}} = 3.0 + 0.7 + 11.9 = 15.6 \text{ psi } [1.07 \text{ bar}]$

Element Particulate Performance Information BDA

Element Coalescing Performance GHCF Information **Elements Sold**

with Housing

Highlighted product eligible for QuickDelivery BDS2

Pressure Drop Information Based on Flow Rate and Viscosity



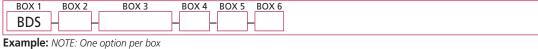
Model Number Selection

Element

Part Number Selection

> Highlighted product eligible for QuickDelivery

How to Build a Valid Model Number for a Schroeder BDS Housing Supplied with **Element:**



BOX 5 BOX 6 BOX 1 BOX 2 BOX 3 BOX 4 39QPMLZ3 VM = BDS239QPMLZ3VVM **BDS**

вох з BOX 1 BOX 2 BOX 4 Particulate Filter Micron Rating **Filter Series Housing Seal Material** 2 = 140 gpm $39QPMLZ1 = 1\mu m$ RDS V = Viton® 39QPMLZ3 = 3µm

> BOX 5 BOX 6

Dirt Alarm® VM = Visual Pop-Up w/ Manual Reset

Sump Options Omit = None (standard) H = Sump Heater S = Sight Gauge AWD5 = Auto water drain 5 gal tank w/ failsafe AWD20 = Auto water drain 20 gal tank w/ failsafe C = Cla-Val® Flow Control Valve (2 " ANSI 150# flange)

NOTES:

Optional AWD for use only >32° F (0°C) Box 4. Viton® is a registered trademark of DuPont Dow Elastomers

Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171

Particulate Elements	DHC	β_{x} (c) ≥ 200	β_{x} (c) ≥ 1000
39QPMLZ1V	1485 grams	<4.0	4.2
39QPMLZ3V	1525 grams	<4.0	4.8

Coalescing Element **Pressure Side Coalescing** Max Flow Single Pass Water Removal Efficiency C396Z5V 70 gpm ≥ 99.5%

Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Particulate Element

Flow Direction: Outside In

Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

Coalescing Element

Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

Fluid **Compatibility**

Fuel Oils

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil

Applications







LINIOADING





KIDNEY LOOP

140-210 gpm^{CF} 530-795 L/min BDF

100 psi 7 bar

BDS3

Features and Benefits

- Designed with integrated particulate removal pre-filtration for maximum coalescing filter element life in the downstream housing
- Sized for higher flows or highly contaminated fluid applications
- Routine element change is only needed on pre-filter (the particulate filter) which saves time and money
- Patent-pending, three-phase, particulate and fuel/water separation media technology
- A revolutionary element designed for the highest single-pass water and particulate removal efficiencies in today's ultra-low sulfur diesel (ULSD) fluids
- Protects expensive Tier 3 and Tier 4 engine components against failures caused by particulate and water transferred from the bulk fuel tank to the vehicle
- Allows users to achieve or exceed the particulate and water removal specifications of the injection system OEMs
- Previously acceptable industry standard products no longer provide the high-efficiency separation needed in today's
- In applications >32°F (0°C) complete automation is achievable with a water in fuel sensor fail-safe auto-drain feature using a remote 5 gallon (18L) or 20 gallon (75L) sump with alarm and auto shutdown
- Schroeder Anti-Static Pleat Media (ASP®) is standard for all coalescing elements



Model no. of filter in photograph is: BDS339QPMLZ3VVM

Markets



INDUSTRIAL



MOBILE VEHICLES



MARINE



MINING **TECHNOLOGY**



AGRICULTURE



GENERATION



COMMON RAIL INJECTOR SYSTEMS



FLEET



RAILROAD



FILTRATION



Filter Housing Specifications

Flow Rating: Up to 140 gpm to 210 gpm (530 to 795 L/min) for ULSD15

Inlet/Outlet Connection: -32 (ORB) SAE J1926

Drain Connection Upper: 1/4" NPT Ball Valve

Drain Connection Lower: 1/4" NPT Ball Valve

Min. Yield Pressure: 400 psi (27.6 bar) without sight gauge

Contact factory for yield pressure rating with sight gauge

Rated Fatigue Pressure: Contact Factory

Max. Operating Pressure: 100 psi (7 bar)

Temperature range: -20°F to 165°F (-29°C to 74°C) sump heater option

32°F to 165°F (0°C to 74°C) standard or AWD option

Bypass Indication: Particulate Filter Coalescing Filter

(Lower indication options available) Particulate: 15 psi (1.03 bar) Coalescing: 25 psi (1.7 bar)

Bypass Valve Cracking: Particulate Filter Coalescing Filter

Particulate: 20 psi (1.37 bar) Coalescing: 30 psi (2 bar)

Materials of Construction: Particulate Filter Coalescing Filter

Porting Base: Anodized Aluminum Porting Base: Anodized Aluminum

Element Bowl: Epoxy Paint w/
High-phos Electroless Nickel Plating
(Standard)

Element Bowl: Epoxy Paint w/
High-phos Electroless Nickel Plating
(Standard)

Cap: Plated Steel

lata) (Standard

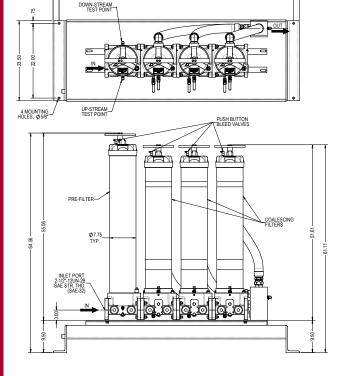
Weight: 596 Lbs. (270 kg)

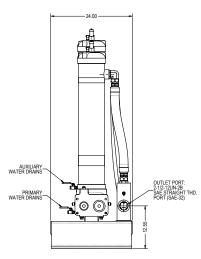
Cap: Plated Steel

Element Change Clearance: 33.8" (858 mm)

NOTES:

Elements are sold with the housing





Metric dimensions in ().

Dimensions shown are inches for general information and overall envelope size only.

For complete dimensions please contact Schroeder Industries to request a certified print.



Filtration Ratio per ISO 16889

Using APC calibrated per ISO 11171

Particulate Elements	DHC	β_x (c) ≥ 200	β_{x} (c) ≥ 1000
39QPMLZ1V	1485 grams	<4.0	4.2
39QPMLZ3V	1525 grams	<4.0	4.8

Coalescing Element	Pressure Side Coalescing	
	Max Flow	Single Pass Water Removal Efficiency
C396Z5V	70 gpm	≥ 99.5%

Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Particulate Element

Flow Direction: Outside In

Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

Coalescing Element

Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

$\Delta P_{ ext{housing}}$	$\Delta P_{\text{element}}$
BDS $\Delta P_{housing}$ for fluids with sp gr= 0.86	$\Delta P_{\text{element}} = \text{flow x element } \Delta P \text{ factor x viscosity factor}$
Note: Contact Factory for deltaP housing data	El. ΔP factors @ 37 SUS (3 cSt).
, g	C396Z5V = .17
	39QPMLZ1V = .01
	39QPMLZ3V = .01
	If working in units of bars & L/min, divide above factor by 54.9.
	Viscosity factor: Divide viscosity by 37 SUS (3 cSt).
	$\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + \Delta P_{\text{element}}$
Notes	filter housing element
	Exercise: Determine ΔP at 70 gpm (265 L/min) for BDS239QPMLZ3VVM
	Solution:
	$\Delta P_{\text{housing}} = 3.0 \text{ psi} = [0.21 \text{ bar}]$
	$\Delta P_{\text{element (39QPML)}} = 70 \times 0.01 = 0.7 \text{ psi [.05 bar]}$
	$\Delta P_{\text{element (C396)}} = 70 \times 0.17 = 11.9 \text{ psi } [.82 \text{ bar}]$
	$\Delta P_{\text{total}} = 3.0 + 0.7 + 11.9 = 15.6 \text{ psi } [1.07 \text{ bar}]$

Element Particulate Performance Information BDA

Element GHPF
Coalescing
Performance GHCF
Information
Elements Sold QCF
with Housing

Highlighted product eligible for QuickDelivery BDS2

BDS3

Pressure
Drop
Information
Based on
Flow Rate
and
Viscosity

n IVH-C

BDF

HDP

HDPL

BCC



Filter Model Number Selection

Element

Selection

Part Number

Highlighted product eligible for **Quick Delivery**

How to Build a Valid Model Number for a Schroeder BDS Housing Supplied with Element:



Example: NOTE: One option per box

BOX 1 BOX 2 BOX 3 BOX 4 BOX 5 BOX 6 BOX 6 BOX 9 BOX 9

BOX 1
BOX 2
BOX 3
BOX 4

No. of Coalescing Filters

3 = 210gpm

39QPMLZ3 = 3µm

BDS

BOX 4

Housing Seal Material

V = Viton®

BOX 5 BOX 6

Dirt Alarm®

Sump Options

VM = Visual Pop-Up w/ Manual Reset

Omit = None (standard)

H = Sump Heater

S = Sight Gauge

AWD5 = Auto water drain 5 gal tank w/ failsafe

AWD20 = Auto water drain 20 gal tank w/ failsafe

NOTES:

Optional AWD for use only >32° F (0°C) Box 4. Viton® is a registered trademark of DuPont Dow Elastomers

Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171

C = Cla-Val® Flow Control Valve (2 " ANSI 150# flange)

 Particulate Elements
 DHC
 $β_x$ (c) ≥ 200
 $β_x$ (c) ≥ 1000

 39QPMLZ1V
 1485 grams
 <4.0</td>
 4.2

 39QPMLZ3V
 1525 grams
 <4.0</td>
 4.8

 Coalescing Element
 Pressure Side Coalescing

 Max Flow
 Single Pass Water Removal Efficiency

 C396Z5V
 70 gpm

 ≥ 99.5%

Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Particulate Element

Flow Direction: Outside In

Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

Coalescing Element

Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

Fluid Compatibility

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil

Applications









LINIOADING



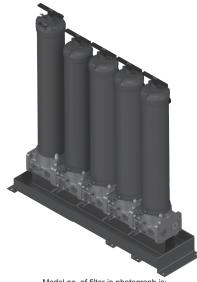
HIGH-FLOW FUEL



KIDNEY LOOP

Features and Benefits

- Designed with integrated particulate removal pre-filtration for maximum coalescing filter element life in the downstream housing
- Sized for higher flows or highly contaminated fluid applications
- Routine element change is only needed on pre-filter (the particulate filter) which saves time and money
- Patent-pending, three-phase, particulate and fuel/water separation media technology
- A revolutionary element designed for the highest single-pass water and particulate removal efficiencies in today's ultra-low sulfur diesel (ULSD) fluids
- Protects expensive Tier 3 and Tier 4 engine components against failures caused by particulate and water transferred from the bulk fuel tank to the vehicle
- Allows users to achieve or exceed the particulate and water removal specifications of the injection system OEMs
- Previously acceptable industry standard products no longer provide the high-efficiency separation needed in today's
- In applications >32°F (0°C) complete automation is achievable with a water in fuel sensor fail-safe auto-drain feature using a remote 5 gallon (18L) or 20 gallon (75L) sump with alarm and auto shutdown
- Schroeder Anti-Static Pleat Media (ASP®) is standard for all coalescing elements



Model no. of filter in photograph is: BDS439QPMLZ3VVM

Markets



INDUSTRIAL





COMMON RAIL INJECTOR SYSTEMS **GENERATION**





MARINE

FLEET



MINING **TECHNOLOGY**



RAILROAD



AGRICULTURE



FILTRATION

210-280 gpm 795-1060 L/min DF

100 psi 7 bar

BDS4



Flow Rating: From 210 gpm to 280 gpm (795 to 1060 L/min) for ULSD15

Inlet/Outlet Connection: -32 (ORB) SAE J1926

Drain Connection Upper: 1/4" NPT Ball Valve

Drain Connection Lower: 1/4" NPT Ball Valve

Max. Operating Pressure: 100 psi (7 bar)

Min. Yield Pressure: 400 psi (27.6 bar) without sight gauge

Contact factory for yield pressure rating with sight gauge

Rated Fatigue Pressure: Contact Factory

Temperature range: -20°F to 165°F (-29°C to 74°C) sump heater option

32°F to 165°F (0°C to 74°C) standard or AWD option

Bypass Indication:Particulate FilterCoalescing Filter(Lower indication options available)Particulate: 15 psi (1.03 bar)Coalescing: 25 psi (1.7 bar)

Bypass Valve Cracking:Particulate FilterCoalescing FilterParticulate: 20 psi (1.37 bar)Coalescing: 30 psi (2 bar)

Materials of Construction: Particulate Filter Coalescing Filter

Porting Base: Anodized Aluminum Porting Base: Anodized Aluminum

Element Bowl: Epoxy Paint w/
High-phos Electroless Nickel Plating
(Standard)

Element Bowl: Epoxy Paint w/
High-phos Electroless Nickel Plating
(Standard)

Cap: Plated Steel

(Standard)

Weight: 904 Lbs. (410 kg)

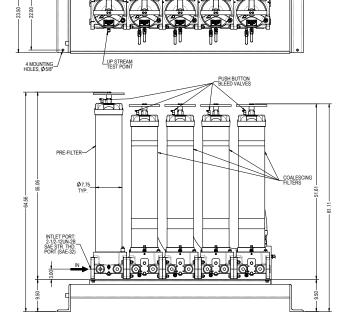
Cap: Plated Steel

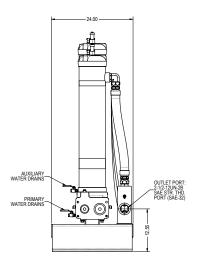
Element Change Clearance: 33.8" (858 mm)

NOTES:

Elements are sold with the housing

_DOWN STEAM TEST POINT





Metric dimensions in ().

Dimensions shown are inches for general information and overall envelope size only.

For complete dimensions please contact Schroeder Industries to request a certified print.



Filtration Ratio per ISO 16889

Using APC calibrated per ISO 11171

Particulate Elements	DHC	β_{x} (c) ≥ 200	β_x (c) ≥ 1000
39QPMLZ1V	1485 grams	<4.0	4.2
39QPMLZ3V	1525 grams	<4.0	4.8

Coalescing Element	Pressure Side Coalescing	
	Max Flow	Single Pass Water Removal Efficiency
C396Z5V	70 gpm	≥ 99.5%

Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Particulate Element

Flow Direction: Outside In

Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

Coalescing Element

Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

$\Delta P_{housing}$	$\Delta P_{element}$
BDS $\Delta P_{housing}$ for fluids with sp gr= 0.86	$\Delta P_{\text{element}} = \text{flow x element } \Delta P \text{ factor x viscosity factor}$
Note: Contact Factory for deltaP housing data	El. ΔP factors @ 37 SUS (3 cSt).
	C396Z5V = .17
	39QPMLZ1V = .01
	39QPMLZ3V = .01
	If working in units of bars & L/min, divide above factor by 54.9.
	Viscosity factor: Divide viscosity by 37 SUS (3 cSt).
	AD AD AD
Notes	$\Delta P_{\text{filter}} = \Delta P_{\text{housing}} + \Delta P_{\text{element}}$
	Exercise: Determine ΔP at 70 gpm (265 L/min) for BDS239QPMLZ3VVM
	Solution:
	$\Delta P_{\text{housing}} = 3.0 \text{ psi} = [0.21 \text{ bar}]$
	$\Delta P_{\text{element (39QPML)}} = 70 \times 0.01 = 0.7 \text{ psi [.05 bar]}$
	$\Delta P_{\text{element (C396)}} = 70 \times 0.17 = 11.9 \text{ psi [.82 bar]}$
	ΔP _{total} = 3.0 + 0.7 + 11.9 = 15.6 psi [1.07 bar]

Element Particulate Performance Performance Information_{BDA}

Element Coalescing Performance GHCF Information **Elements Sold** with Housing

Highlighted product eligible for QuickDelivery

BDS4

Pressure Drop Information Based on Flow Rate and Viscosity



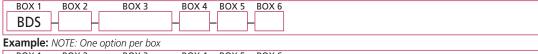
Model Number **Selection**

Element

Part Number Selection

> Highlighted product eligible for QuickDelivery

How to Build a Valid Model Number for a Schroeder BDS Housing Supplied with **Element:**



BOX 5 BOX 6 BOX 2 BOX 3 BOX 4 39QPMLZ3 VM = BDS439QPMLZ3VVM **BDS**

BOX 2 вох з BOX 1 BOX 4 Particulate Filter Micron Rating **Filter Series Housing Seal Material** 4 = 280 gpm $39QPMLZ1 = 1\mu m$ RDS V = Viton® 39QPMLZ3 = 3µm

BOX 5 BOX 6 Dirt Alarm® **Sump Options** VM = Visual Pop-Up w/ Manual Reset Omit = None (standard) H = Sump Heater S = Sight Gauge AWD5 = Auto water drain 5 gal tank w/ failsafe AWD20 = Auto water drain 20 gal tank w/ failsafe

NOTES:

Optional AWD for use only >32° F (0°C) Box 4. Viton® is a registered trademark of DuPont Dow Elastomers

Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171

Particulate Elements	DHC	$oldsymbol{eta}_{x}$ (c) ≥ 200	β_x (c) ≥ 1000
39QPMLZ1V	1485 grams	<4.0	4.2
39QPMLZ3V	1525 grams	<4.0	4.8

C = Cla-Val® Flow Control Valve (2 " ANSI 150# flange)

Coalescing Element **Pressure Side Coalescing** Max Flow Single Pass Water Removal Efficiency C396Z5V 70 gpm ≥ 99.5%

Note:

Based on ULSD15 with 27 Dynes/cm surface tension and 0.25% (2500 ppm) water injection

Particulate Element

Flow Direction: Outside In

Element Nominal Dimensions: 6.0" (150 mm) O.D. x 37.80" (960 mm) long

Coalescing Element

Flow Direction: Inside Out

Element Nominal Dimensions: 6.4" (163 mm) O.D. x 39.4" (1001 mm) long

Fluid **Compatibility**

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil

High Flow | Low Viscosity Housing Filter

*Coalescing Elements Patent-Pending

Applications











211- 951 gpm 799-3600 L/min BDF

150 psi 10 bar Standard



Features and Benefits

- Excellent filtration performance in a single pass
- Low pressure loss due to innovative element technology
- Easy to service thanks to intelligent element design
- Easy to adapt to filter housings for the removal of the fine particles in diesel
- The Low Viscosity-Housing Filter LVH-F is mainly used to filter low-viscosity fluids. It is especially suitable for applications with large amounts of dirt that need to be removed in just a single pass
- The Optimicron® filter elements used here ensure that both the required cleanliness and a long service life are achieved.
- Available in various sizes, the filters can be optimally integrated into new or existing systems.
- The filters are designed according to ASME Code Section VIII rules and regulations for pressure vessels as well as the ability to certify to other global standards upon request.



Model no. of filter in photograph is: LVHF340NBRFZ

Markets







FILTRATION

MARINE





AGRICULTURE



GENERATION



LVHF High Flow | Low Viscosity Housing Filter

Filter Housing Specifications

Flow Rating: 211-951 gpm (799-3600 L/min)

Inlet/Outlet Connection: ANSI 150#: 2"-12" DIN: DN50-DN300

Max. Operating Pressure: 150 psi (10 bar)

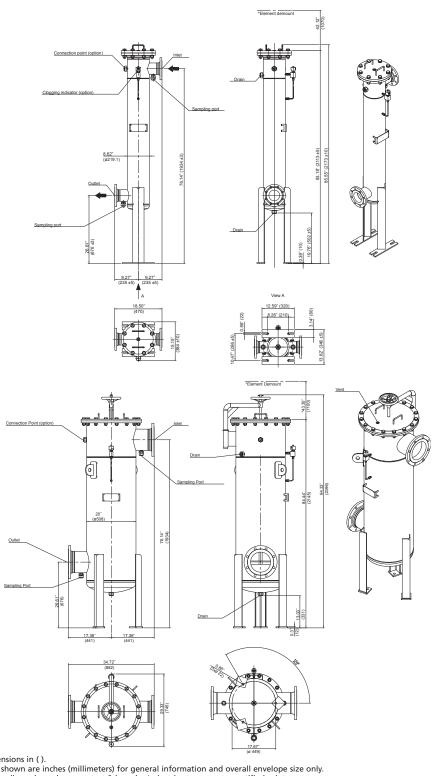
Max. Ambient Temperature: 122°F (50°C)

Max. Operating Temperature: 158°F (70°C)

Material Housing: Stainless Steel or Carbon Steel

Dimensions LVH-F1

Dimensions LVH-F8

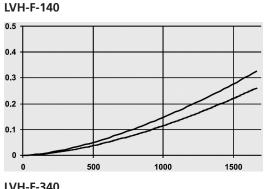


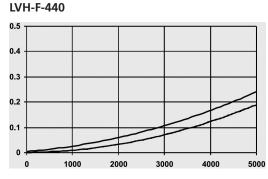
Dimensions shown are inches (millimeters) for general information and overall envelope size only. For complete dimensions please contact Schroeder Industries to request a certified print.

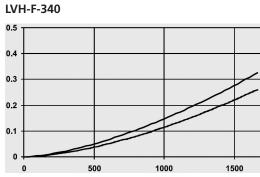
High Flow | Low Viscosity Housing Filter LVHF



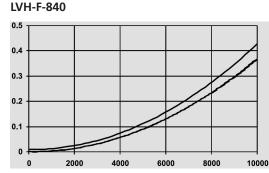
The lower curve applies to diesel at 20°C (the upper curve is for mineral oil with viscosity to 30 cSt for comparison).







Y-axis: Pressure Drop (bar)



X-axis: Flow Rate (L/min)

Filter Size (Model)	Maximum Flow Rate	Number of Filter Elements
LVH-F-1 40	211 gpm	1 pc.
LVH-F-3 40	317 gpm	3 pcs.
LVH-F-4 40	476 gpm	4 pcs.
LVH-F-5 40	632 gpm	5 pcs.
LVH-F-8 40	951 gpm	8 pcs.

Element	Designation	Part No.
	N42ON-DF003-FA40F	3965085
Filter Element 40"	N42ON-DF005-FA40F	3916691
	N42ON-DF010-FA40F	4055947

^{*} Contact Factory for More Details

Housing Pressure **Drop** Graphs (Housing ΔP)

LVH-F

Filter Calculation

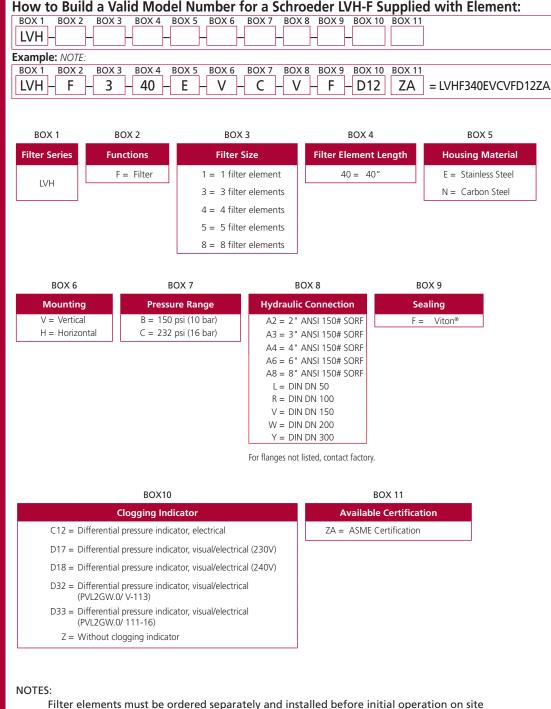
Filter Element Selection

Filter elements must be ordered separately and installed before initial operation on-site



High Flow | Low Viscosity Housing Filter

Filter Model Number **Selection**



Filter elements must be ordered separately and installed before initial operation on site

Fluid Compatibility

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil

High Flow | Low Viscosity Housing Coalescer

*Coalescing Elements Patent-Pending

r LV

Standard

Applications











KTANK

211- 476 gpm 799-1802 L/min BDF

150 psi _{BD}

CHDE

GHCF

QCF

BDS

BDS2

BDS3

RDS/

LVH-F

LVH-C

RDC

ны

HDPD

RCC

Features and Benefits

- Excellent filtration performance in a single pass
- Low pressure loss due to innovative element technology
- Easy to service thanks to intelligent element design
- The Low Viscosity-Housing Coalescer LVH-C is mainly used for dewatering of diesel, making it especially suitable for applications with large amounts of water that need to be removed in just a single pass
- The Optimicron® filter elements used ensure that both the required cleanliness and long service life are achieved.
- Available in various sizes, the filters can be optimally integrated into new or existing systems.
- The filters are designed according to the ASME Code Section VIII rules and regulations for pressure vessels as well as the ability to certify to other global standards upon request.



Model no. of filter in photograph is: LVHCD440NVBTFZ

Markets











AGRICULTURE PO

POWER GENERATION



LVHC High Flow | Low Viscosity Housing Coalescer

Filter Housing Specifications

Flow Rating: 211-476 gpm (799-1802 L/min)

Inlet/Outlet Connection: ANSI 150#: 2"-12"

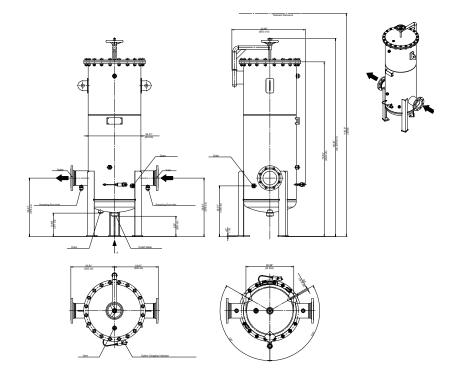
DIN: DN50-DN300

Max. Operating Pressure: 150 psi (10 bar) Max. Ambient Temperature: 122°F (50°C)

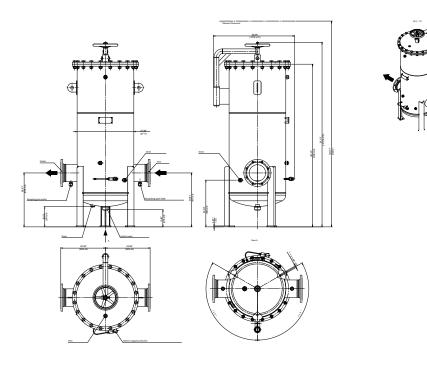
Max. Operating Temperature: 122°F (50°C)

Material Housing: Stainless Steel or Carbon Steel

Dimensions LVH-C-D-4-40



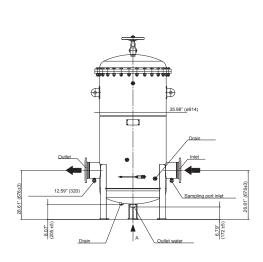
Dimensions LVH-C-D-6-40

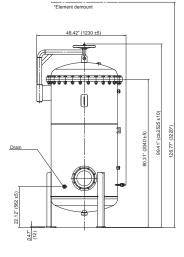


Dimensions shown are inches (millimeters) for general information and overall envelope size only. For complete dimensions please contact Schroeder Industries to request a certified print.

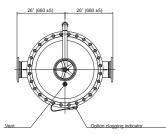
High Flow | Low Viscosity Housing Coalescer LVHC

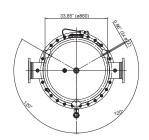












Filter Size (Model)	Maximum Flow Rate	Number of Coalescing Elements	Number of Separator Elements
LVH-CD-4 40	211 gpm	4 pcs.	3 pcs.
LVH-CD-6 40	317 gpm	6 pcs.	4 pcs.
LVH-CD-9 40	476 gpm	9 pcs.	6 pcs.

Element	Model Code	Part No.
Separation Element 30"	N32ON-DSZ-SA80F	3910259
Coalescing Element 40"	N42ON-DCZ-CA60F	3910257

Dimensions GHPF LVH-C-D-9-40

LVH-C

Filter Calculation

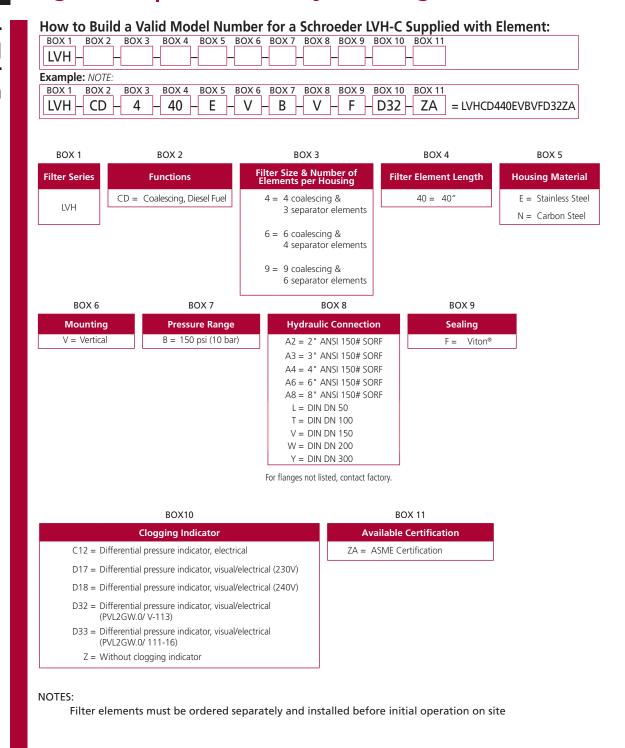
Filter Element Selection

Filter elements must be ordered separately and installed before initial operation on-site



High Flow | Low Viscosity Housing Coalescer

Filter Model Number Selection



Fluid Compatibility

- ULSD15, low sulfur diesel and high sulfur diesel
- Biodiesel blends
- Synthetic diesel and blends
- No. 2 fuel oil and heating oil