Base-Ported Pressure Filter **TF50**

Model No. of filter in photograph is TF502A10P.

Features and Benefits

- Base-ported pressure filter
- Can be installed in vertical or horizontal position
- Element changeout from top minimizes oil spillage
- Offered in pipe, SAE straight thread, flanged and ISO 228 porting
- Available with non-bypass option with high collapse element
- Integral inlet and outlet female test points option available
- Offered in conventional subplate porting

40 gpm
150 L/min
5000 psi
345 bar

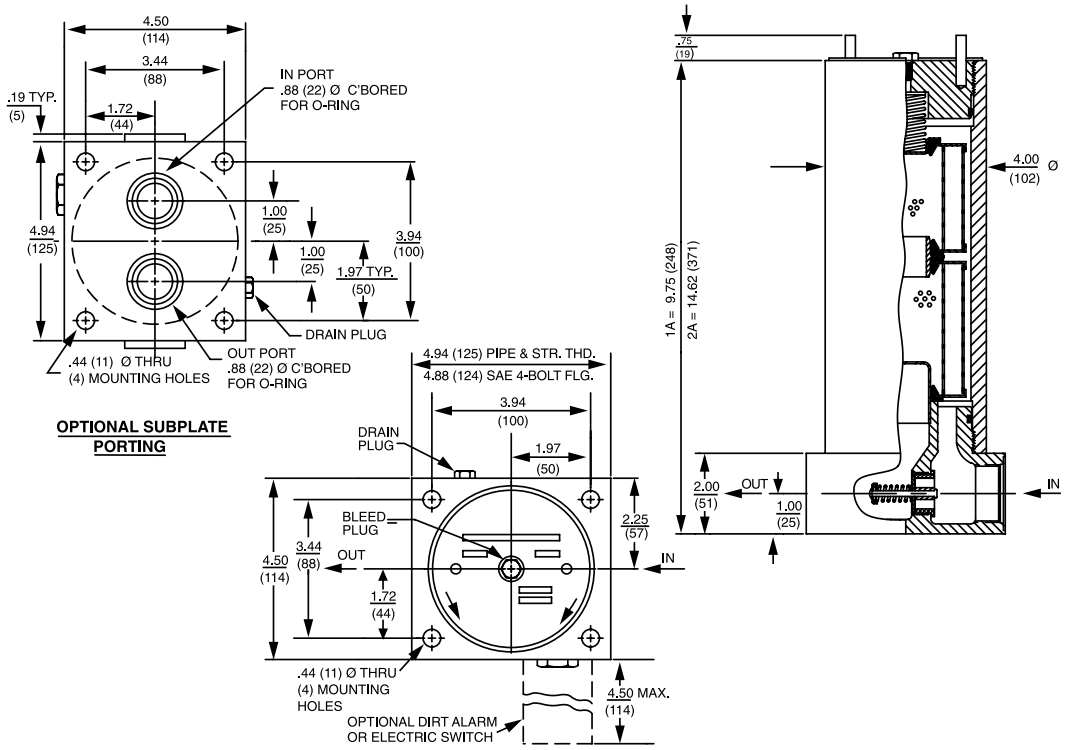
Filter Housing Specifications

Flow Rating:	Up to 40 gpm (150 L/min) for 150 SUS (32 cSt) fluids
Max. Operating Pressure:	5000 psi (345 bar)
Min. Yield Pressure:	15,000 psi (1035 bar), per NFPA T2.6.1
Rated Fatigue Pressure:	3500 psi (240 bar), per NFPA T2.6.1-2005
Temp. Range:	-20°F to 225°F (-29°C to 107°C)
Bypass Setting:	Cracking: 40 psi (2.8 bar) Full Flow: 69 psi (4.8 bar) Non-bypassing model has a blocked bypass.
Porting Base: Element Case & Cap:	Ductile Iron Steel
Weight of TF50-1A: Weight of TF50-2A:	24.4 lbs. (11.1 kg) 29.8 lbs. (13.5 kg)
Element Change Clearance:	8.50" (215 mm)

Fluid Compatibility

Type Fluid	Appropriate Schroeder Media
Petroleum Based Fluids	All E media (cellulose) and Z-Media® (synthetic)
High Water Content	All Z-Media® (synthetic)
Invert Emulsions	10 and 25 µ Z-Media® (synthetic)
Water Glycols	3, 5, 10 and 25 µ Z-Media® (synthetic)
Phosphate Esters	All Z-Media® (synthetic) with H (EPR) seal designation
Skydrol®	3, 5, 10 and 25 µ Z-Media® (synthetic) with H.5 seal designation (EPR seals and stainless steel wire mesh in element, and light oil coating on housing exterior)

TF50 Base-Ported Pressure Filter



Metric dimensions in ( ).
Dimensions shown are inches (millimeters) for general information and overall envelope size only.
For complete dimensions please contact Schroeder Industries to request a certified print.

Element Performance Information & Dirt Holding Capacity

Element	Filtration Ratio Per ISO 4572/NFPA T3.10.8.8 Using automated particle counter (APC) calibrated per ISO 4402			Filtration Ratio per ISO 16889 Using APC calibrated per ISO 11171	
	$\beta_x \geq 75$	$\beta_x \geq 100$	$\beta_x \geq 200$	$\beta_{x(c)} \geq 200$	$\beta_{x(c)} \geq 1000$
AZ1	<1.0	<1.0	<1.0	<4.0	4.2
AZ3	<1.0	<1.0	<2.0	<4.0	4.8
AZ5	2.5	3.0	4.0	4.8	6.3
AZ10	7.4	8.2	10.0	8.0	10.0
AZ25	18.0	20.0	22.5	19.0	24.0
CCZX3	<1.0	<1.0	<2.0	4.7	5.8
CCZX10	7.4	8.2	10.0	8.0	10.0

Element	DHC (gm)
AZ1	25
AZ3	26
AZ5	30
AZ10	28
AZ25	28
CCZX3	26*
CCZX10	28*

Element Collapse Rating: 150 psid (10 bar) for standard elements
3000 psid (210 bar) for high collapse (ZX) versions

Flow Direction: Outside In

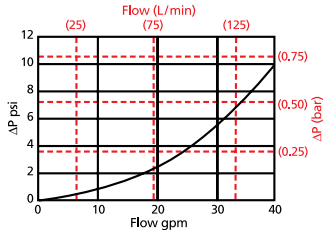
* Based on 100 psi termianl pressure

Element Nominal Dimensions: A: 3.0" (75 mm) O.D. x 4.5" (115 mm) long
CC: 3.0" (75 mm) O.D. x 9.5" (240 mm) long

Pressure Drop Information
Based on Flow Rate and Viscosity

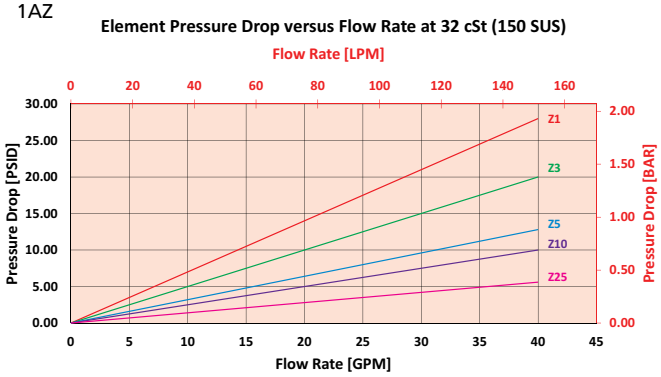
$\Delta P_{housing}$

TF50 $\Delta P_{housing}$ for fluids with sp gr (specific gravity) = 0.86:

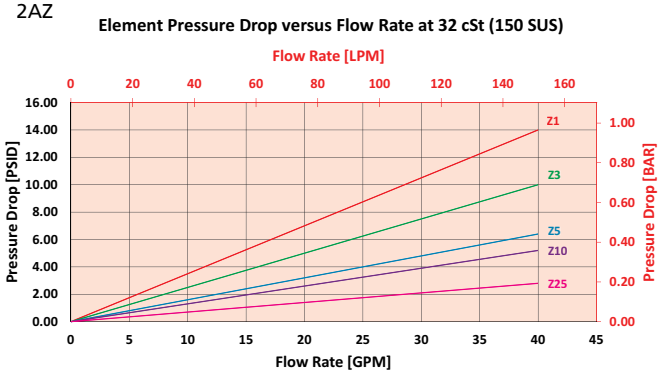


$\Delta P_{element}$

1AZ



2AZ



$$\Delta P_{filter} = \Delta P_{housing} + (\Delta P_{element} * V_f)$$

Exercise:

Determine ΔP_{filter} at 15 gpm (57 L/min) for TF501AZ10SD5 using 175 SUS (37.2 cSt) fluid.

Use the housing pressure curve to determine $\Delta P_{housing}$ at 15 gpm. In this case, $\Delta P_{housing}$ is 1.8 psi (.12 bar) on the graph for the TF50 housing.

Use the element pressure curve to determine $\Delta P_{element}$ at 15 gpm. In this case, $\Delta P_{element}$ is 3.8 psi (.26 bar) according to the graph for the AZ10 element.

Because the viscosity in this sample is 175 SUS (37.2 cSt), we determine the **Viscosity Factor (V_f)** by dividing the **Operating Fluid Viscosity** with the **Standard Viscosity** of 150 SUS (32 cSt). To best determine your Operating Fluid Viscosity, please reference the chart in Appendix D.

Finally, the overall filter pressure differential, ΔP_{filter} , is calculated by adding $\Delta P_{housing}$ with the true element pressure differential, ($\Delta P_{element} * V_f$). The $\Delta P_{element}$ from the graph has to be multiplied by the viscosity factor to get the true pressure differential across the element.

Solution:

$\Delta P_{housing}$ = 1.8 psi [.12 bar] | $\Delta P_{element}$ = 3.8 psi [.26 bar]

V_f = 175 SUS (37.2 cSt) / 150 SUS (32 cSt) = 1.2

ΔP_{filter} = 1.8 psi + (3.8 psi * 1.2) = 6.4 psi

OR

ΔP_{filter} = .12 bar + (.26 bar * 1.2) = .43 bar

Note:
If your element is not graphed, use the following equation:
$\Delta P_{element}$ = Flow Rate x ΔP_f. Plug this variable into the overall pressure drop equation.

Ele.	ΔP	Ele.	ΔP
A3	0.53	AA3	0.16
A10	0.36	AA10	0.18
A25	0.05	AA25	0.03
CCZX3	0.29		
CCZX10	0.26		

TF50 Base-Ported Pressure Filter

Filter Model Number Selection

How to Build a Valid Model Number for a Schroeder TF50:

BOX 1	BOX 2	BOX 3	BOX 4	BOX 5	BOX 6	BOX 7	BOX 8	BOX 9
TF50								

BOX 1	BOX 2	BOX 3	BOX 4	BOX 5	BOX 6	BOX 7	BOX 8	BOX 9	
TF50	1	AZ5			S		D5		= TF501AZ5SD5

BOX 1 — Filter Series

TF50
TFN50 (Non-bypassing: requires ZX high collapse elements)

BOX 2 — Number

1
2 (AZ elements only)

BOX 3 — Media Type

AZ1	= 1 µ Excellement® Z-Media® (synthetic)
AZ3	= 3 µ Excellement® Z-Media® (synthetic)
AZ5	= 5 µ Excellement® Z-Media® (synthetic)
AZ10	= 10 µ Excellement® Z-Media® (synthetic)
AZ25	= 25 µ Excellement® Z-Media® (synthetic)
CCZX1	= 1 µ Excellement® Z-Media® (high collapse center tube)
CCZX3	= 3 µ Excellement® Z-Media® (high collapse center tube)
CCZX10	= 10 µ Excellement® Z-Media® (high collapse center tube)

BOX 4 — Seal Material

Omit	= Buna N
V	= Viton®
H	= EPR
H.5	= Skydrol® compatibility

BOX 5 — Magnet option

Omit	= None
M	= Magnet inserts (not available w/ indicator in cap or TFN50)

BOX 6 — Porting

P	= 1" NPTF
S	= SAE-16
F	= 1" SAE 4-bolt flange Code 61
O	= Subplate
B	= ISO 228 G-1"

BOX 7 — Options

Omit	= None
X	= Blocked bypass
25	= 25 psi bypass setting
30	= 30 psi bypass setting
50	= 50 psi bypass setting
60	= 60 psi bypass setting
75	= 75 psi bypass setting
L	= Two 1/4" NPTF inlet and outlet female test ports
U	= Series 1215 7/16 UNF Schroeder Check Test Point installation in cap (upstream)
UU	= Series 1215 7/16 UNF Schroeder Check Test Point installation in block (upstream and downstream)

BOX 8 — Dirt Alarm® Options

None	Omit =	None
Visual	D =	Pointer
	D5 =	Visual pop-up
	D5C =	D5 in cap
	D9 =	All stainless D5
Visual with Thermal Lockout	D8 =	Visual w/ thermal lockout
	D8C =	D8 in cap
Electrical	MS5 =	Electrical w/ 12 in. 18 gauge 4-conductor cable
	MS5LC =	Low current MS5
	MS10 =	Electrical w/ DIN connector (male end only)
	MS10LC =	Low current MS10
	MS11 =	Electrical w/ 12 ft. 4-conductor wire
	MS12 =	Electrical w/ 5 pin Brad Harrison connector (male end only)
	MS12LC =	Low current MS12
	MS16 =	Electrical w/ weather-packed sealed connector
	MS16LC =	Low current MS16
	MS17LC =	Electrical w/ 4 pin Brad Harrison male connector
Electrical with Thermal Lockout	MS5T =	MS5 (see above) w/ thermal lockout
	MS5LCT =	Low current MS5T
	MS10T =	MS10 (see above) w/ thermal lockout
	MS10LCT =	Low current MS10T
	MS12T =	MS12 (see above) w/ thermal lockout
	MS12LCT =	Low current MS12T
	MS16T =	MS16 (see above) w/ thermal lockout
	MS16LCT =	Low current MS16T
	MS17LCT =	Low current MS17T
Electrical Visual	MS =	Cam operated switch w/ 1/2" conduit female connection
	MS13 =	Supplied w/ threaded connector & light
	MS14 =	Supplied w/ 5 pin Brad Harrison connector & light (male end)
Electrical Visual with Thermal Lockout	MS13DCT =	MS13 (see above), direct current, w/ thermal lockout
	MS13DCLCT =	Low current MS13DCT
	MS14DCT =	MS14 (see above), direct current, w/ thermal lockout
	MS14DCLCT =	Low current MS14DCT

BOX 9 — Additional Options

Omit	= None
N	= No-Element indicator (not available with TFN50)
G509	= Dirt alarm and drain opposite standard
G588	= Electrical switch and drain opposite standard