100 psi - 7 bar Return Line Filter

TNK1C - 1 Gallon; TNK4 - 4 Gallons TNK7 - 7 Gallons TNK12 - 12 Gallons; TNK18 - 18 Gallons; TNK25 - 25 Gallons



Features and Benefits

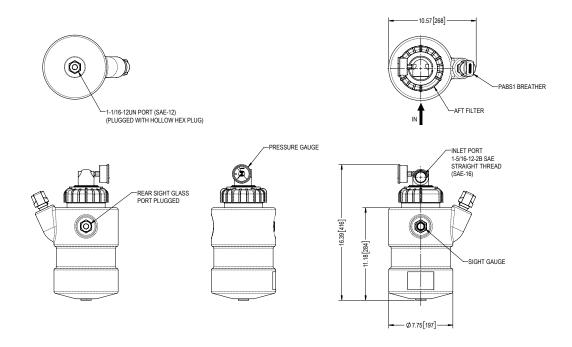
- Complete hydraulic reservoir solution with accessories like gauges, in-tank filters, and air breathers already installed
- Patented insertion ring for filter head flange mounting prevents leakage
- Patented integrated baffle wall creates settling zone for returning oil (degassing) with simultaneous cooling effect
- Tank is optimized for air and heat removal
- Tested for leakage (no end-user testing is required)
- Tank is certified clean, eliminating time-consuming flushing processes and testing
- Lightweight and cost efficient
- No risk of corrosion
- Available in six (6) performance optimized sizes (1, 4, 7, 12, 18, & 25 gal.)
- Return-line filter options available with GeoSeal® aftermarket retaining elements

Specifications

Tank Materials:	High Density Crosslink Polyethylene (XLPE), Nylon (PA)		
Tank Volumes:	1 gal (4L), 4 gal (15L), 7 gal (26L), 12 ga	ıl (45L), 18 gal (68L), or 25 gal (95L)	
Operating Temperature:	High Density Polyethylene (HDPE): -40° Nylon (PA): -40°F to 240°F (-40°C to 116		
Return Line Filter:	TNK1C: AFT TNK4: AFT TNK7: AFT, MTB	TNK12: AFT & AFTF, GZT TNK18: AFT & AFTF, GZT TNK25: AFT & AFTF, GRT, GRTB	
Max. Return Flow:	TNK1C: 15 GPM (57 L/min) TNK4: 25 gpm (95 L/min) TNK7: 35 gpm (135 L/min)	TNK12: 40 gpm (150 L/min) TNK18: 40 gpm (150 L/min) TNK25: 75 gpm (284 L/min)	
Breather:	3 μ phenolic resin impregnated paper element		
Suction Strainer:	100 μ wire mesh SAE12: 10 gpm SAE20: 20 gpm SAE24: 30 gpm		
Weight of TNK:	TNK1C: 8.00 lbs (3.6 kg) TNK4 (AFT4): 11.5 lbs (5.2 kg) TNK4 (AFT8): 11.5 lbs (5.2 kg) TNK7: 16 lbs (7.3 kg)	TNK12: 21 lbs (9.7 kg) TNK18: 33 lbs (15 kg) TNK25: 45 lbs (20 kg)	
Element Change Clearance:	TNK1C: 8.00" (203mm) TNK4 (AFT4): 5.3" (134mm) TNK4 (AFT8): 8.6" (219 mm) TNK7: 5" (127mm)	TNK12: 10" (254mm) TNK18: 10" (254mm) TNK25: 9.5" (241mm)	
Ultra Violet Light Rating*:	HDPE = UV-12 Nylon = UV-10		
Filter and Element Selection:	For proper filter and element selection, information and pressure drop calculations, please refer to the individual filters (MTB, ZT, GZT, RT & GRTB) sections in the Schroeder Hydraulic and Lube Catalog (L-2520).		

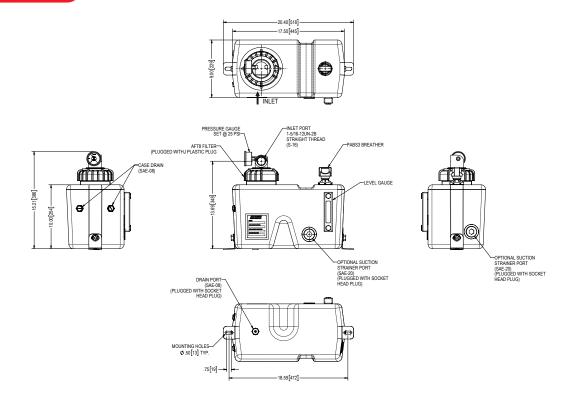
*UV Rating is determined by the number of years a material can be exposed to direct sunlight and retain a minimum of 50% of its original mechanical properties (ex. High Density Polyethylene with a UV-12 rating would be recommended to be replaced every 12 years if not painted or coated).

TNK1C



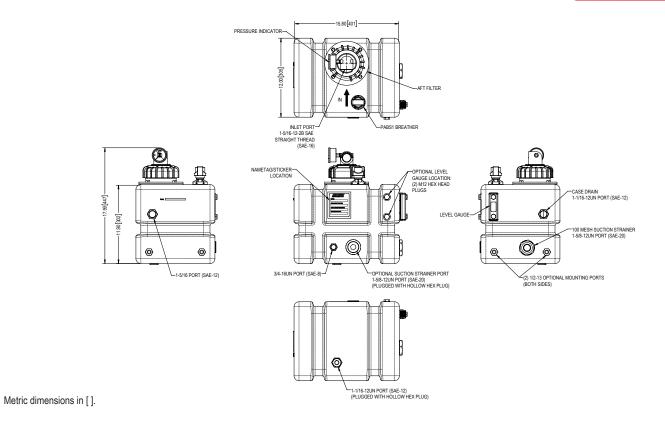
Metric dimensions in [].

TNK4

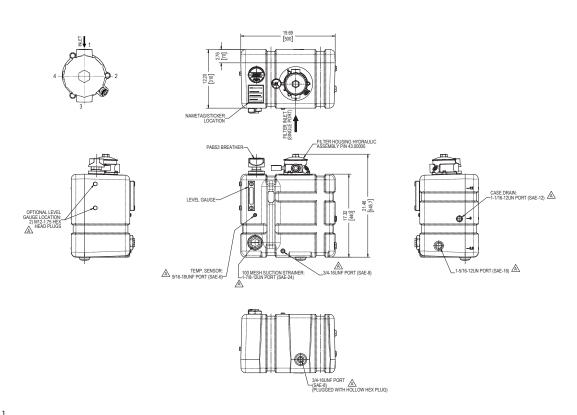


Metric dimensions in [].

TNK7

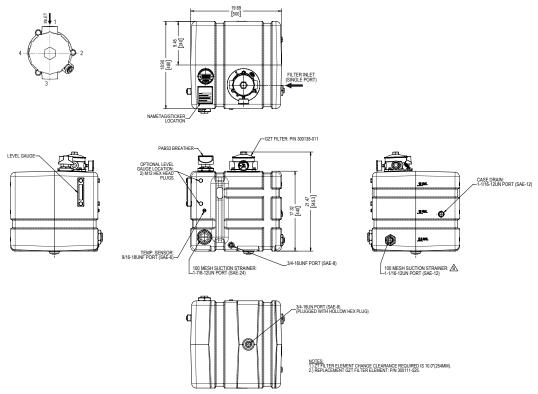


TNK12



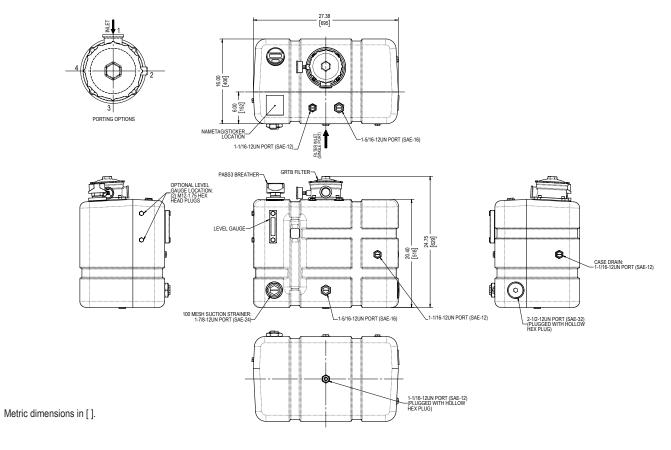
Metric dimensions in [].

TNK18



Metric dimensions in [].

TNK25



Usable Fluid Levels

	Middle Level of	Top Level of
	Gauge (gal)	Gauge (gal)
TNK1C	-	-
TNK4	2.6	3.7
TNK7	5.4	6.0
TNK12	10.1	11.5
TNK18	14.8	16.6
TNK25	23.4	26.0

Torque Specifications

SAE-06 PORT: 8ftlbs.	M12 PORT: 8ftlbs.	1/4-20 PORT: 2ftlbs
SAE-08 PORT: 10ftlbs.	M14 PORT: 10ftlbs.	3/8-16 PORT: 6ftlbs
SAE-10 PORT: 20ftlbs.		1/2-13 PORT: 8ftlbs
SAE-12 PORT: 25ftlbs.		
SAE-16 PORT: 25ftlbs.		
SAE-20 PORT: 28ftlbs.		
SAE-24 PORT: 30ftlbs.		
SAE-32 PORT: 30ftlbs.		

^{*} NOT RECOMMENDED TO EXCEED 30ft.-lbs. TORQUE

TNK1C

How to Build a Valid Model Number for a Schroeder TNK:

TNK1C	TNK Size	Material	Filter Selection	Filler/Breathe	r Sight Glass
	TNK1C				

^{**}Starting from the left to the right you will choose your TNK Size and work your way through each category as illustrated above.

TNK Size	Material				
☐ TNK1C = 1 Gallon	☐ HD = XLPE				
Filter Option	Element Selectio	n			
Tiller Option	Element Length		Porting	Gauge Port Option	
☐ AFT	☐ 4LK = 4" ☐ 8LK = 8"	☐ Z3 = 3 Micron☐ Z5 = 5 Micron☐ Z10 = 10 Micron☐ Z25 = 25 Micron☐	☐ S16 = SAE-16 ☐ L16 = 90 Deg SAE-16	 N = Plugged Y2 = Tricolor Visual Inidicator (Back Mounted) Y2C = Tricolor Visual Indicator (Bottom Mounted) ES = Electric Switch ES1 = Heavy Duty Electric Switch 	
Filler/Breather	Sight Glass		Note:		
☐ F = PABS1	□ S2 = Sight Glass □ S3 = Sight Glass □ N = No Sight Glass	Back	• Sight Glass Front = Breather Arm on Right when facing TNK • Sight Glass Back = Breather Arm on Left when facing TNK		

*Micron Rating refers to the return filter element rating.

Note: For fluids that have the potential for electrostatic discharge, please consult factory for anti-stat media options.

TNK4

How to Build a Valid Model Number for a Schroeder TNK:

TNK4					
TNK Size Mate	erial Filter Se	lection Filler/Breat	ther Sight Glass	Suction Strainer	
**Starting from the left to the	he right you will choose your	TNK Size and work your way th	nrough each category as illustrated ab	ove.	
TNK Size Material					
☐ TNK4 = 4 Gallon	☐ HD = XLPE☐ PA = Nylon				
	Element Selection				
Filter Option	Element Length	Element Media & Micron*	Porting	Gauge Port Option	
☐ AFT	☐ 4LK = 4"	☐ Z3 = 3 Micron	☐ S16 = SAE-16	□ N = Plugged	
	□ 8LK = 8"	☐ Z5 = 5 Micron☐ Z10 = 10 Micron	☐ L16 = 90 Deg SAE-16	☐ Y2 = Tricolor Visual Inidicator (Back Mounted)	
		Z25 = 25 Micron		☐ Y2C = Tricolor Visual Indicator (Bottom Mounted)	
				☐ ES = Electric Switch	
				☐ ES1 = Heavy Duty Electric Switch	
Filler/Breather	Sight Glass	Suction Str	ainer	Options	
☐ F = PABS1	☐ S2 = Sight Glass From N = No Sight Glass	☐ F = SAE-1	2, Side - Flow Rate: 10 GPM 2, Front - Flow Rate: 10 GPM ction Strainer	☐ Omit = None ☐ M = Mounting Feet	

*Micron Rating refers to the return filter element rating.

Note: Tank Mounting Straps sold as a separate part number, please see next page for configurations and options. Note: For fluids that have the potential for electrostatic discharge, please consult factory for anti-stat media options.

TNK7

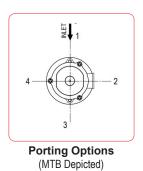
How to Build a Valid Model Number for a Schroeder TNK:

TNK Size	Material	Filter Selection	Filler/Breather	Sight Glass	Suction Strainer	Options
TNK7						

TNUCO:		I			
TNK Size	Material				
☐ TNK7 =	☐ HD = XLPE				
7 Gallon	☐ PA = Nylon				
Filter Option 1	Element Selection				
Tiller Option 1	Element Length	Element Media & Micron*	Porting	Gauge Port Option	
☐ AFT	☐ 4LK = 4"	☐ Z3 = 3 Micron	☐ S16 = SAE-16	☐ N = Plugged	
	■ 8LK = 8"	☐ Z5 = 5 Micron	☐ L16 = 90 Deg	☐ Y2 = Tricolor Visual Ir	nidicator
		☐ Z10 = 10 Micron	SAE-16	(Back Mounted)	
		Z25 = 25 Micron		☐ Y2C = Tricolor Visual (Bottom Mounted)	Indicator
				☐ ES = Electric Switch	
				☐ ES1 = Heavy Duty Ele	ectric Switch
	Media & Micron				
Filter Option 2	Rating	Porting	Orientation	Filter Options	
☐ MTB	☐ 3 = 3 Micron	☐ P12 = 3/4" NPTF	☐ 1 = Rear	OMIT = None	
	☐ 5 = 5 Micron	☐ P16 = 1" NPTF	☐ 2 = Right	☐ Y2C = Bottom-Mounte	ed Gauge in Cap
	☐ 10 = 10 Micron	☐ S12 = SAE-12	☐ 3 = Front	Tys = Back-Mounted G	Gauge in Cap
	□ OF - 40 M:				A
	☐ 25 = 10 Micron	☐ S16 = SAE-16	4 = Left	ESC = Electric Pressu	ure Switch
	*All Media Options above	☐ S16 = SAE-16 ☐ B12 = ISO 228 G-3/4"	4 = Left	(2 Terminals)	ure Switch
			4 = Left		ure Switch
Filler/Breather	*All Media Options above	☐ B12 = ISO 228 G-3/4"			Options
Filler/Breather F = PABS1	*All Media Options above are Z Synthetic Media	☐ B12 = ISO 228 G-3/4" ☐ B16 = ISO 228 G-1" Suction St		(2 Terminals)	
	*All Media Options above are Z Synthetic Media Sight Glass	□ B12 = ISO 228 G-3/4" □ B16 = ISO 228 G-1" Suction St □ S = SAE-	rainer	(2 Terminals) 10 GPM	Options

*Micron Rating refers to the return filter element rating.

Note: Tank Mounting Straps sold as a separate part number, please see next page for configurations and options. Note: For fluids that have the potential for electrostatic discharge, please consult factory for anti-stat media options.



S1 = side S2 = front

Sight Glass Options

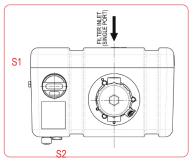
^{**}Starting from the left to the right you will choose your TNK Size and work your way through each category as illustrated above.

TNK12/18

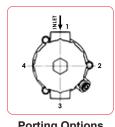
TNK12

How to Build a Valid Model Number for a Schroeder TNK:

TNK Size Mate	rial Filter	Selection Filler/B	r/Breather Sight Glass Suction Strainer		uction Strainer	
**Starting from the left to the	e right you will choose yo	our TNK Size and work your w	ay through each categ	ory as illustrated abo	ove.	
TNK Size	Material					
☐ TNK12 = 12 Gallon☐ TNK18 = 18 Gallon	☐ HD = XLPE☐ PA = Nylon					
	Element Selecti	on				
Filter Option 1	Element Length	Element Media & Micron*	Porting	Gauge Port C	Option	
☐ AFT	☐ 4LK = 4" ☐ 8LK = 8" ☐ 12LK = 12" ☐ 16LK = 16"	☐ Z3 = 3 Micron ☐ Z5 = 5 Micron ☐ Z10 = 10 Micron ☐ Z25 = 25 Micron	☐ S16 = SAE-16 ☐ L16 = 90 Deg SAE-16	Mounted)	/isual Inidicator (Back r Visual Indicator ed)	☐ ES = Electric Switch ☐ ES1 = Heavy Duty Electric Switch
Filter Option 2	Element Selecti	on				
Filler Option 2	Element Length		Element Media &	Micron*		Porting
☐ AFTF	☐ 4LK = 4" ☐ 8LK = 8"	☐ 12LK = 12"☐ 16LK = 16"	Z3 = 3 MicronZ5 = 5 Micron	Z10 = 10 Micro Z25 = 25 Micro		☐ S16 = SAE-16
	Orientation	Gauge Port Option				Breather
	☐ 1 = Rear ☐ 2 = Right ☐ 3 = Front ☐ 4 = Left	 N = Plugged Y2 = Tricolor Visual Inidia Y2C = Tricolor Visual Ind (Bottom Mounted) 	,	☐ ES = Electric S ☐ ES1 = Heavy I Electric Switch		■ B = Breather (in filter Head)■ Omit = None
Filter Option 3	Media & Mi- cron Rating	Porting	Orientation	Filter Options	S	
□ GZT	☐ 1 = 1 Micron ☐ 3 = 3 Micron ☐ 5 = 5 Micron ☐ 10 = 10 Micron ☐ 25 = 25 Micron *All Media Options above are Z Synthetic Media	 □ P = 1" NPTF □ PP = Dual 1" NPTF □ S = SAE-16 □ SS = Duel SAE-16 □ B = ISO 228 G-1" □ BB = Duel ISO 228 G-1" 	1 = Rear 2 = Right 3 = Front 4 = Left	☐ OMIT = None ☐ D = Diffuser ☐ Y2 = Back-Mot ☐ Y2C = Bottom in Cap	unted Tricolor Gauge	☐ Y5 = Back-Mounted Gauge in Cap ☐ ES = Electric Switch ☐ ES1 = Heavy-Duty Electric Switch with Conduit Connection



Sight Glass Options



Sight Glass

☐ S1 = Sight Glass Side

☐ S2 = Sight Glass Front

■ N = No Sight Glass

Porting Options

Applicable to
GZT and AFTF

*Micron Rating refers to the return filter element rating.

for TNK18 Only

■ B = SAE-24 (Front);

SAE-12 (Side)

Note: Tank Mounting Straps sold as a separate part number, please see next page for configurations and options.

Note: For fluids that have the potential for electrostatic discharge, please consult factory for anti-stat media options.

Suction Strainer

(Front)

☐ **S** = SAE-24, Flow Rate: 25 GPM

■ N = No Strainer / SAE-32 Open Port

Filler/Breather

F = PABS3 (in tank)

■ B = Blocked Breather Port (AFTF Only)

TNK25

How to Build a Valid Model Number for a Schroeder TNK:

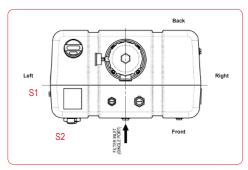
TNK Size Material	l Filter Sel	ection Filler/Breatl	ner Sight GI	lass Suction Str	ainer
**Starting from the left to the rig	ght you will choose your	TNK Size and work your way th	rough each category a	as illustrated above.	
TNK Size	Material				
☐ TNK25 = 25 Gallon	☐ HD = XLPE☐ PA = Nylon				
Filter Option 1	Element Selection	on			
Filter Option 1	Element Length		Element Media 8	& Micron*	Porting
☐ AFT	☐ 4LK = 4" ☐ 8LK = 8"	☐ 12LK = 12" ☐ 16LK = 16"	☐ Z3 = 3 Micron☐ Z5 = 5 Micron	Z10 = 10 MicronZ25 = 25 Micron	S16 = SAE-16 L16 = 90 Deg SAE-16
	Orientation		Gauge Port O	ption	
	1 = Rear 2 = Right 3 = Front 4 = Left			sual Inidicator (Back Mount visual Indicator (Bottom Mo witch	,
Filter Option 2	Element Selection	on			
Filter Option 2	Element Length		Element Media 8	& Micron*	Porting
☐ AFTF	☐ 4LK = 4" ☐ 8LK = 8"	☐ 12LK = 12" ☐ 16LK = 16"	☐ Z3 = 3 Micron ☐ Z5 = 5 Micron	☐ Z10 = 10 Micron ☐ Z25 = 25 Micron	☐ S16 = SAE-16
	Orientation	Gauge Port Option		Breather	
	☐ 1 = Rear ☐ 2 = Right ☐ 3 = Front ☐ 4 = Left	N = Plugged Y2 = Tricolor Visual Inidic ES = Electric Switch ES1 = Heavy Duty Electri ES2 = Electrical Switch w	c Switch	☐ B = Breather (in filte	er Head)

TNK25 Continued on next page:

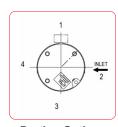
TNK25

TNK25 Continued:

Filter Option 3	Media & Micron Rating	Porting A	Porting B		Porting C
☐ GRT	☐ 1 = 1 Micron ☐ 3 = 3 Micron ☐ 5 = 5 Micron ☐ 10 = 10 Micron ☐ 25 = 25 Micron *All Media Options above are Z Synthetic Media	 P16 = 1" NPTF P20 = 1 1/4" NPTF P24 = 1 1/2" NPTF P32 = 2" NPTF S16 = SAE-16 S20 = SAE-20 S24 = SAE-24 S32 = SAE-32 F20 = 1 1/4" SAE 4-Bolt Flange Code 61 F24 = 1 1/2" SAE 4-Bolt Flange Code 61 F32 = 2" SAE 4-Bolt Flange Code 61 B24 = ISO 228 G-1/2" Flange Port Option Only: M = Metric SAE 4 Bolt 	N = None P16 = 1" NPTF P20 = 1 1/4" NPTF P24 = 1 1/2" NPTF P32 = 2" NPTF S16 = SAE-16 S20 = SAE-20 S24 = SAE-24 S32 = SAE-32 F20 = 1 1/4" SAE 4-Bolt Flange Code 61 F24 = 1 1/2" SAE 4-Bolt Flange Code 61 F32 = 2" SAE 4-Bolt Flange Code B24 = ISO 228 G-1/2"		 N = None P2 = 1/8" NPTF P16 = 1" NPTF S16 = SAE-16
	Orientation		Filter Options		
	1 = Rear 2 = Right 3 = Front 4 = Left		 ☐ OMIT = None ☐ D = Diffuser ☐ Y2 = Back-Mounted Tricolor Gauge ☐ Y2C = Bottom-Mounted Gauge in Cap 		
Filter Option 4	Media & Micron Rating	Porting	Orientation	Filter Options	
☐ GRTB	☐ 1 = 1 Micron ☐ 3 = 3 Micron ☐ 5 = 5 Micron ☐ 10 = 10 Micron ☐ 25 = 25 Micron [*] All Media Options above are Z Synthetic Media	 P = 1" NPTF S = SAE-16 B = ISO 228 G-1" G = 1.25" 	1 = Rear 2 = Right 3 = Front 4 = Left	 OMIT = None D = Diffuser Y2 = Back-Moun Y2C = Bottom-N Y5 = Back-Moun ES = Electric Sw ES1 = Heavy-Du 	lounted Gauge in Cap ted Gauge in Cap
Filler/Breather		Sight Glass	Suction Strain	er	
☐ F = PABS3 (in Tank) ☐ B = Blocked Breather	Port (AFTF Only)	S1 = Sight Glass SideS2 = Sight Glass FrontN = No Sight Glass	■ N = No Suction Strainer ■ R = SAE-24, 100 Mesh Strainer on FRONT Side, Flow Rate:25 GPM ■ B = SAE-24, 100 Mesh Strainer on BOTH Sides, Flow Rate:25 GPM		



Sight Glass Options



Porting Options
Applicable to AFTF,
GRT, and GRTB

*Micron Rating refers to the return filter element rating.

Note: Tank Mounting Straps sold as a separate part number,
please see next page for configurations and options.

Note: For fluids that have the potential for electrostatic discharge, please consult factory for anti-stat media options.

Plastic Tank Strap Arrangement

Introduction

Mobile applications have unique requirements for hydraulic components. Often, these components need to be small, compact and as lightweight as possible. Making sure these reservoirs are secure is often overlooked. Schroeder Industries has taken the steps to ensure that customers have all the tools necessary to securely operate their mobile equipment. Schroeder's Plastic Tank (TNK) Reservoir, a money and time-saving solution with an integrated return filter and accessories in one compact package, also includes mounting straps. These mounting straps have been developed to assure a safe and secure connection to the frame or chassis of any mobile vehicle. These straps are offered in three configurations for both sizes of the Plastic Tank in a rubber coated steel strap.

Mounting Possibility

Represents 12, 18 & 25 Gallon Strap Locations







Vertical Overhead

Vertical Two-Sided

Horizontal

Ordering Information:

TNK7 Straps*					
Vertical Overhead	443635	Horizontal Upper	444066		

TNK12 Straps*				
Vertical Overhead	443868	Horizontal Upper	444066	
Vertical Two-Sided	443889	Horizontal Lower	444185	

TNK18 Straps*					
Vertical Overhead	3054998	Horizontal Upper	444490		
Vertical Two-Sided	444183	Horizontal Lower	3521866		

TNK25 Straps*				
Vertical Overhead	4231789	Horizontal Upper	444490	
Vertical Two-Sided	444183	Horizontal Lower	4389641	

^{*}Straps are not sold in sets. Each part number designates one strap.